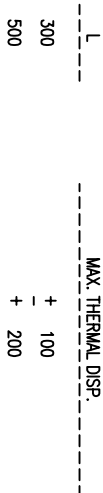
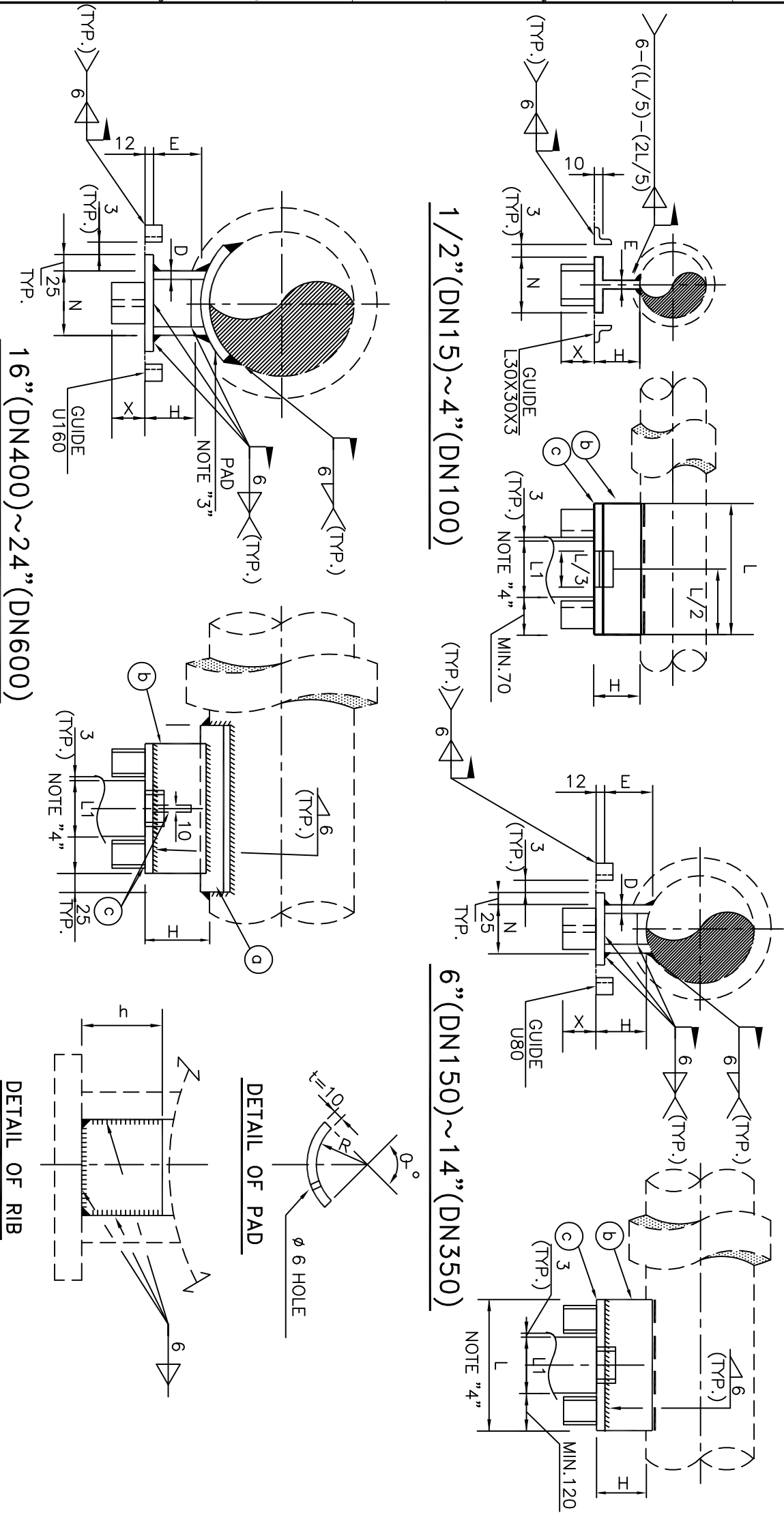


- 1-FOR SHOES WITH ANOMALY HEIGHT OR LINES INCLUDING SLOPE, DIMENSION "H" AND "E" SHALL BE ADJUSTED AT FILED
- 2-THIS TYPE OF WELDING IS USED FOR PIPES 1/2"~ 2 1/2, FOR NPS 3" ~ 6" CONTINUOUS WELDING SHALL BE PERFORMED
- 3-FOR DETAIL OF ALLOWABLE LOAD SEE RELATED SHEET
- 4-THE SHOE LENGTH "L" SHALL BE DEPENDED ON WIDTH OF EXISTING BEAM "L1" AND MAX. THERMAL DISPLACEMENT AS FOLLOWS:



SB-07-(1)-(2)-(3)-(4)-(5)-(6)-(7)

- 1- MATERIAL MARK
- 2- NPS MARK
- 3- HEIGHT MARK(SEE PAGE 15)
- 4- LENGTH MARK(SEE PAGE 15)
- 5- STOPPER LENGTH MARK
- 6- GUIDE GAP
- 7- STOPPER GAP



16”(DN400)~24”(DN600)

1/2”(DN15)~4”(DN100)

6”(DN150)~14”(DN350)

DETAIL OF RIB

DETAIL OF PAD

NOMINAL DIA	RUN PIPE SIZE	E	N	STOPPER
15	1/2”	8	100	U80
20	3/4”			
25	1”			
32	1 1/4”			
40	1 1/2”			
50	2”			
65	2 1/2”			
80	3”			
100	4”			
125	5”	10	150	

NOMINAL DIA	RUN PIPE SIZE	E	N	D	STOPPER
150	6"	H+5	100	10	U80
200	8"	H+18	150		
250	10"	H+11			
300	12"	H+6			
350	14"	H+5			
400	16"	H+31	250		
450	18"	H+45	300		
500	20"	H+37			
550	22"	H+40			
600	24"	H+44	350		HEB140

MATERIAL OF RUN PIPE MEMBER		CARBON STEEL
DES. TEMP.		
0 °c TO 350 °c	(a)	SEE NOTE 2
350 °c TO 420 °c	(b)	A 283 GR. C
	(c)	SEE NOTE 2
	(d)	A 285 GR. C

00	ISSUED FOR REVIEW	Reviewed	MAH	LZeydchadi	
Rev.	Date	PURPOSE OF ISSUE	Prepared	Checked	Approved
COMPANY:					
شركة توسعة آهـن و فولاد كل گهر					
G.I.S.D.Co.					
GISDCo.					

INTERNAL PROCEDURE

DRAWING TITLE:

STANDARD FOR PIPE SUPPORT DRAWING

Contract No.	Document No.	Class	Rev.	Size	Scale	Sheet No.