

NOTES

- 1- TO BE ADJUSTED AT FIELD.
- 2- FOR TRUNION SIZE ≤4", a=TRUNION WALL THICKNESS, FOR TRUNION SIZE>4", a=6mm.
- 3- FOR DETAIL OF ALLOWABLE LOAD SEE LOAD TABLE FOR DIMMY.
- 4- MAX. DESIGN TEMP. FOR RUN PIPE SHALL NOT EXCEED 400°C.

AS TABLE (3)

SD=11-□□-□□□□□□□□

(1) (2) (3) (4) (5)

- 1- TYPE OF RUN PIPE
- 2- TYPE OF FOUNDATION
- 3- NPS MARK
- 4- HEIGHT MARK
- 5- STANCHION NPS MARK

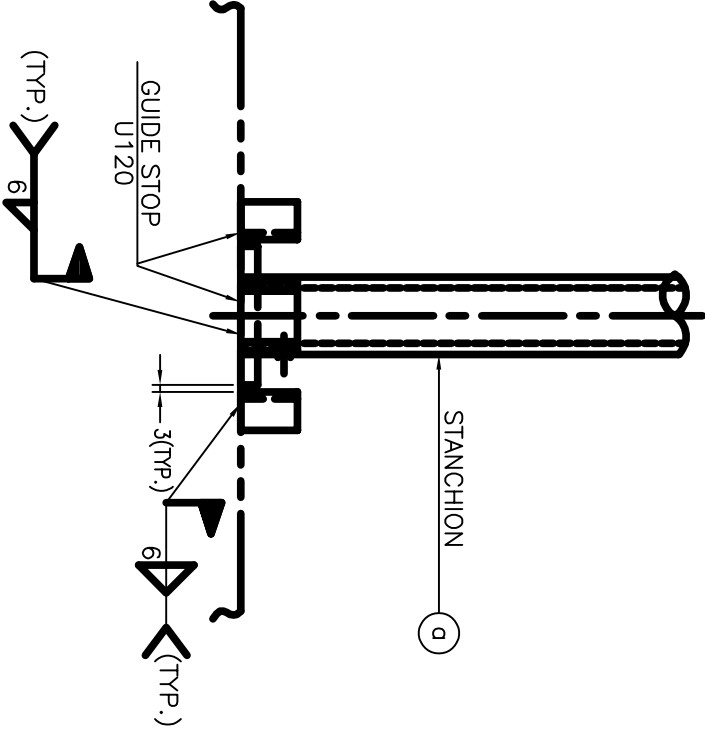
NPS MARK : (3)

NPS MARK	RUN PIPE SIZE	STANCHION		A	B	†
		PIPE SIZE	PIPE THK.			
02	2"	1 1/2"	SCH80	140	180	10
2A	2 1/2"					
03	3"					
04	4"					
06	6"			170	210	12
08	8"					
10	10"					
12	12"					
14	14"			220	260	10
16	16"					
18	18"					
20	20"					
24	24"			390	440	12

STANCHION NPS MARK : (5)

NPS MARK	STANCHION		A	B	†
	PIPE SIZE	PIPE THK.			
02	2"	SCH80	140	180	10
2A	2 1/2"				
03	3"				
04	4"				
06	6"		170	210	12
08	8"				
10	10"				
12	12"				
			220	260	10
			390	440	12

HEIGHT MARK (4)	
MARK	H
03	300
04	400
05	500
06	600
07	700
08	800
09	900
10	1000
11	1100
12	1200



INTERNAL PROCEDURE

DRAWING TITLE:

STANDARD FOR PIPE SUPPORT DRAWING

Contract No.	Document No.	Class	Rev.	Size	Scale	Sheet No.