

- 1-DIMENSIONS, LOCATIONS AND TYPE OF MATERIAL OF REINFORCING PADS SHALL BE COORDINATED WITH VESSEL MANUFACTURER.
- 2-PIPE SHALL BE FREE TO SLIDE IN VERTICAL RUN.
- 3-MATERIALS SHALL BE AS FOLLOWS:
  - PLATE : ASTM A-283 GR.C
  - FLAT : ASTM A-283 GR.C
  - CHANNEL : ASTM A-36
  - BOLT : ASTM A-307
  - NUT : ASTM A-563
  - WASHER : ASTM A-283 GR.C
  - DISTANCE PIECE : ASTM A-500

SE-11- (1) - (2) - (3) - (4)

- 1- TYPE MARK
- 2- NPS MARK
- 3- LENGTH MARK (L(PART(1))
- 4- LENGTH MARK (R(PART(2))

00	5.6.2024	ISSUED FOR REVIEW	F.No:014024	M.G.H	L.Zeyniddini
Rev.	Date	PURPOSE OF ISSUE	Prepared	Checked	Approved
					Authorized

COMPANY:  
شركة توسعة آهـن و فـولاد كل گـهر  
G.I.S.D.Co.

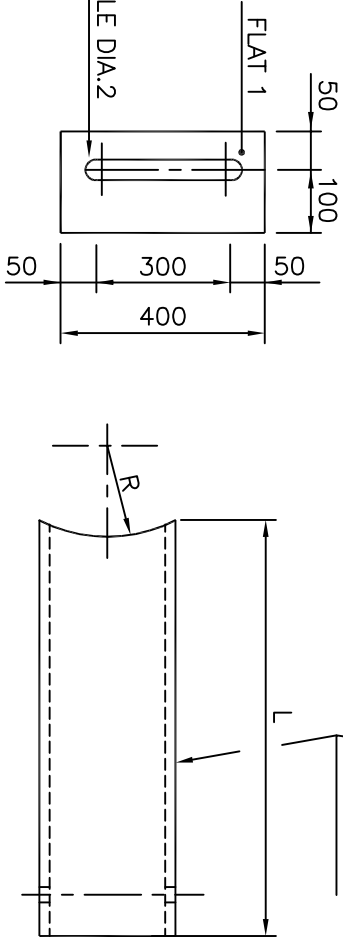
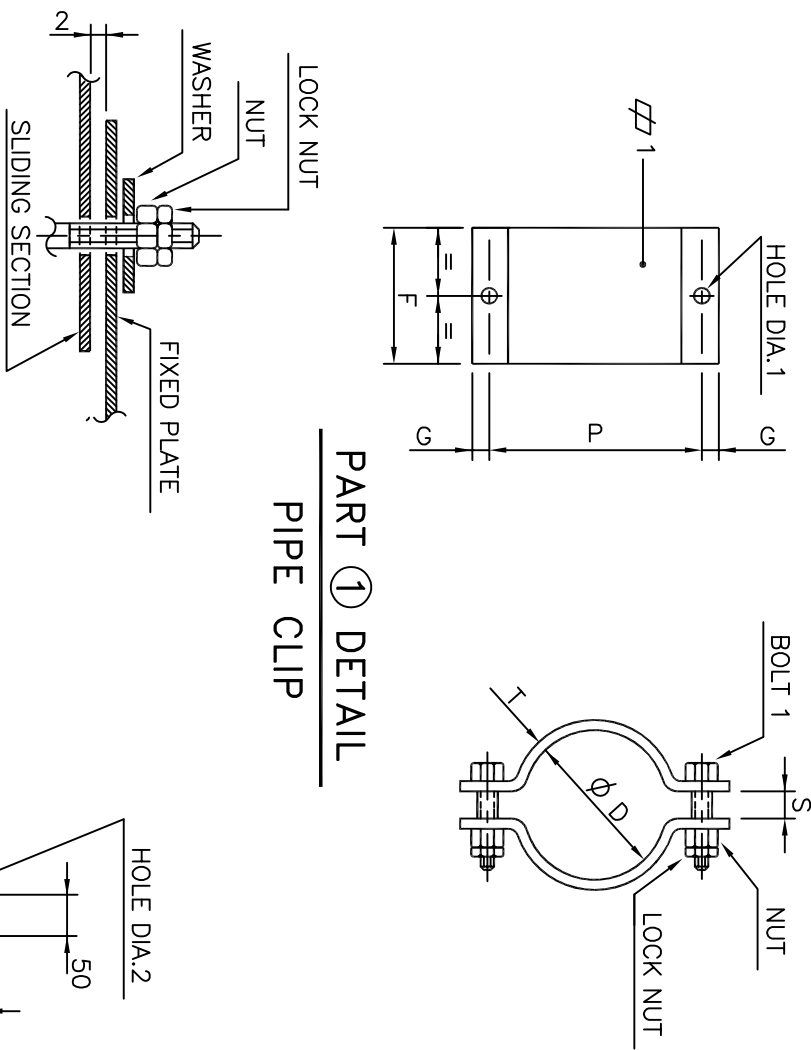
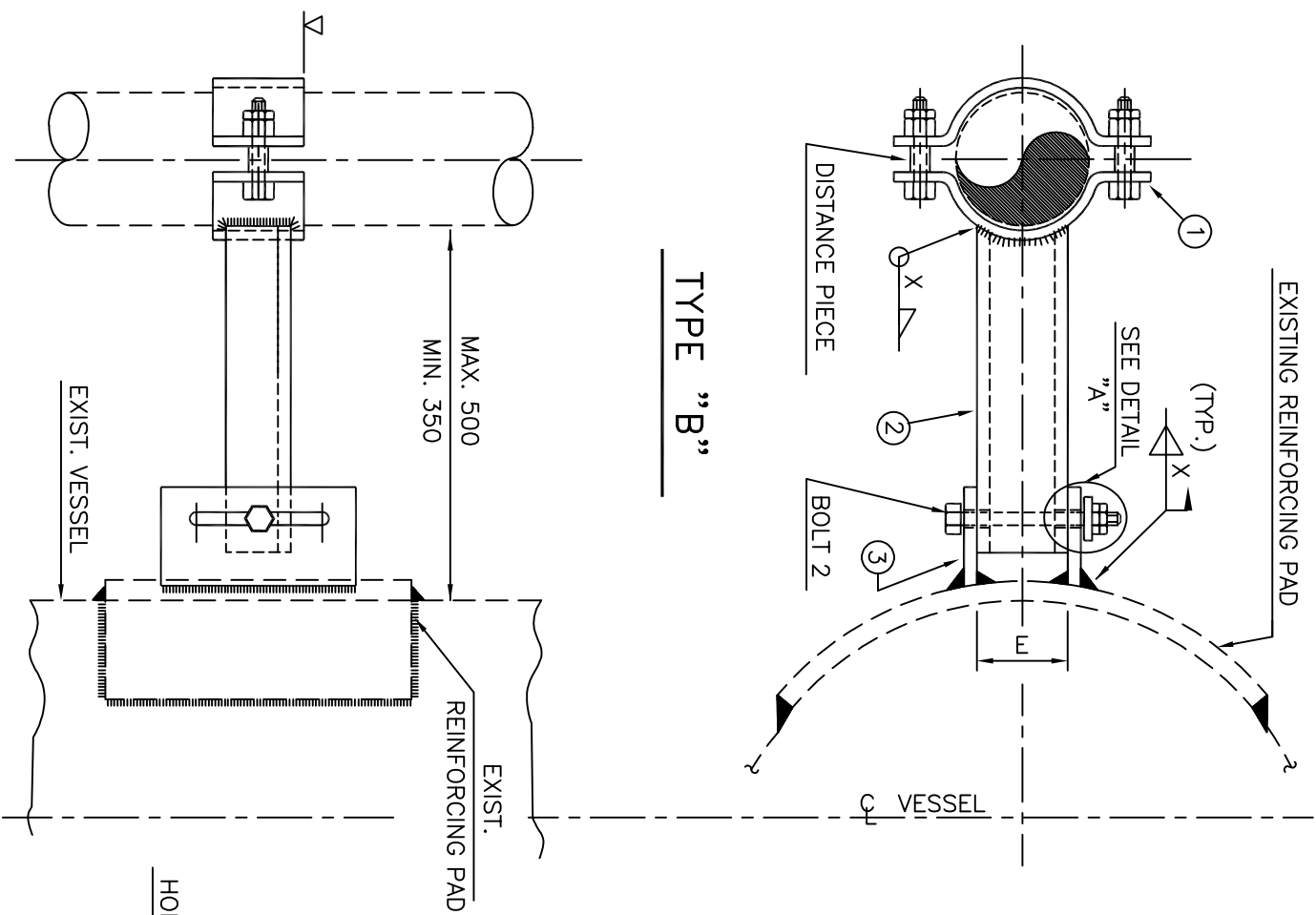
GISDCo.

INTERNAL PROCEDURE

DRAWING TITLE:

STANDARD FOR PIPE SUPPORT DRAWING

Contract No.	Document No.	Class	Rev.	Size	Scale	Sheet No.



PART ③ DETAIL

PART ② DETAIL

PIPE SIZE		ØD	P	G	S	E	F	Ø1		BOLT 1		FLAT 1	BOLT 2		CHANNEL			MAX. LOAD ON GUIDE (KG)		
NPS	DN							T	DEVEL. LENGTH	SIZE	HOLE DIA.1		SIZE	HOLE DIA.2	SIZE	L	R			
2"	50	62	105	18	15	64		5	175	M12x50	14	150x6	M10x140	12	60	366	216	36	60	
3"	80	92	165	24	20	84		8	260	M16x70	18			80	368	218	54	80		
4"	100	118	190	24	20	104		8	300		100		100	372	222	67	100			
6"	150	172	245	24	20	124		8	385	8			385	150x10	M12x250	14	120	372	222	94
8"	200	224	315	30	30		10	475	M20x90	24			150x10			M12x250	14	120	366	216
10"	250	278	390	30	30		15	575	M20x100	24	362	212							154	240
12"	300	330	475	36	40		20	700	M24x130	28				360	210	185	400			

LENGTH MARK	
MARK	L
01	100
02	200
03	300
04	400
05	500
06	600