

- 1- SAME MATERIAL OF RUN PIPE CAN BE APPLIED FIR MATERIAL AND SHALL BE WELDED BEFORE PWHT
- 2- TO BE ADJUSTED AT FIELD.
- 3- FOR TRUNNION SIZE $\leq 4"$, α =TRUNNION WALL THICKNESS, FOR TRUNNION SIZE $>4"$, α =6mm.
- 4- FOR DETAIL OF ALLOWABLE LOAD SEE LOAD TABLE FOR DUMMAY.
- 5-IF THE TRUNNION SIZE IS NOT SPECIFIED IN SUPPORT INDICATION, THE SIZE IS AS TABLE (3)

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(1) (2) (3) (4) (5) (6)


- 1- TYPE OF RUN PIPE
- 2- TYPE OF FOUNDATION
- 3- NPS MARK
- 4- HEIGHT MARK
- 5- STANCHION NPS MARK
- 6- MATERIAL MARK

00	5.8.2024	ISSUED FOR REVIEW	F.mahdhyghal	M.GH	L.Zeynoddini	
Rev.	Date	PURPOSE OF ISSUE	Prepared	Checked	Approved	Authorized

COMPANY:

شرکت توسعه آهن و فولاد گل گهر

G.I.S.D.Co.



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INTERNAL PROCEDURE

DRAWING TITLE:

STANDARD FOR PIPE SUPPORT DRAWING

Contract No.	Document No.	Class	Rev.	Size	Scale	Sheet No.