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AREA 350 PIPE RACK STEEL STRUCTURE CALCULATION BOOK

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PROJECT TITLE :

KOWSAR GISD MEGA MODULE PROJECT

Client :





contractor:

**MINES & METALS
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1. INTRODUCTION

This document contains *Calculation Report* for analysis and design of *Pipe Racks structure*.



Overall structural systems

- | | |
|--------------|------------------------------------|
| ✓ Foundation | Reinforced Concrete |
| ✓ Grade slab | Reinforced Concrete |
| ✓ Structure | Steel Structure above GL+ (0.30) m |

It is worthy to mention that in order to design the steel structure, the base of the structure is considered to be fixed (without foundation). In such condition we will have a more conservative design. And, in order to design the foundation of the structure, a structure with its foundation is considered.

2. GENERAL VIEW

Location of structure in plant site is shown in Figure 1.

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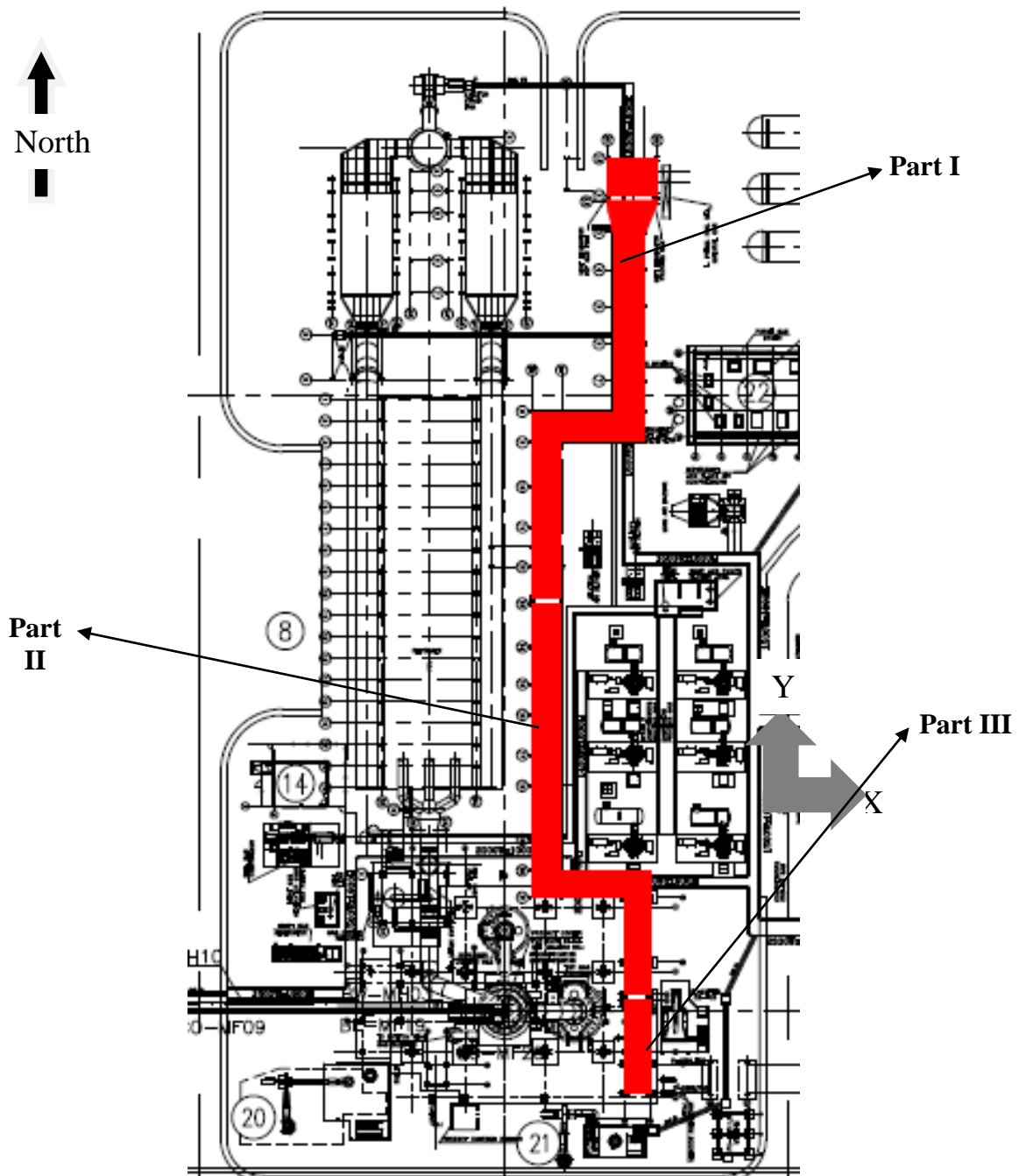




Figure 1: Location in Plant Site

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In Figure 2 and Figure 3, three dimensional views of the structure are shown:

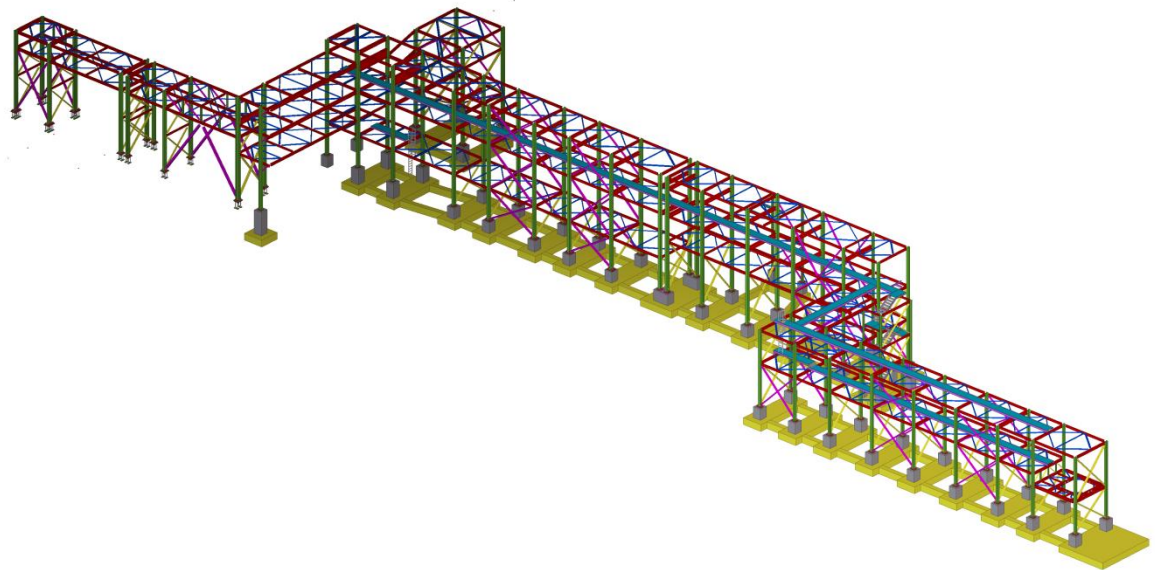


Figure 2: 3D View A

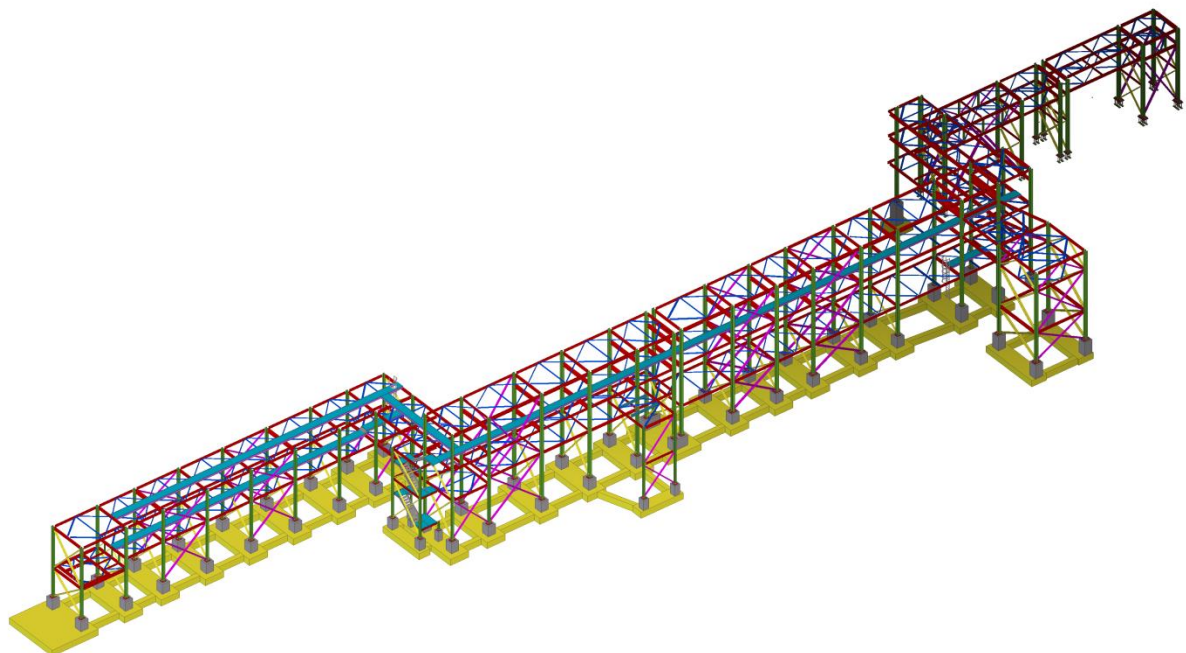




Figure 3: 3D View B

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3. STRUCTURAL SYSTEM

3.1. FOUNDATION

Foundation structural system is a 0.8 m thick reinforced concrete strip foundation. The top levels of the foundation are -1, -1.5 and -2.5 m under the finished ground level. It is worthy to mention that there are some trenches which define some top levels.

3.2. SUPER STRUCTURE

3.2.1. VERTICAL LOADS

Vertical loads are supported by Steel Frames.

3.2.2. LATERAL LOADS

Lateral loads are supported by ordinary concentrically braced steel frame in both longitudinal and transverse directions.

3.3. FLOORS

The main levels of this structure are 4200, 5600, 6100, 9600, 8000, 10500 and 14200

4. LOADS

4.1. DEAD LOAD

Weight of structural components is included in analytical model based on specific weight of 25KN/m³ for concrete and 78.5KN/m³ for steel parts.

4.2. SUPER DEAD LOAD(SUPD100)

Super dead loads are considered in platform location. Load value equal to $75 \frac{kg}{m^2}$ is considered for dead load of grating and supporting beams

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4.3. LIVE LOAD (LIVE20)

According to MMTE's single line load diagram, Platform live load is considered as 250kg/m² in the model. 20% of live load is considered as a mass in earthquake.

4.4. VESSELS AND EQUIPMENT LOAD

Location and amount of each equipment or pipe point loads for individual cases are shown on drawings in appendix A. Pipe loads are divided to three categories:

- Pipe weight(EMDL00) pipe weight is considered as dead load with zero mass
Masses of pipes are applied as joint masses separately.
- Operation Load(live00) operation loads from pipe are considered in this load case

-Seismic Loads (EMEXL0 and EMEYL0). these loads are MMTE's seismic loads for piping on support.

4.5. SEISMIC LOAD:

Earthquake loads are evaluated as mentioned in General Design Criteria regarding the following considerations:

Structure is analyzed under static earthquake equivalent load which is obtained ASCE7-10. Seismic coefficients for non-building structures similar to buildings are mentioned in the table 15.4.1. For ordinary steel concentrically braced R is equal to 3.25. As reported R in that ASCE is for LRFD design, for using Iranian load combinations (ASD) it should be multiplied by 1.4. So design R in two directions are assumed to be 4.5.



Important Factor is assumed equal to 1.

Dynamic analysis of the structure will be performed in order to evaluate the seismic effect on structural components.

Mass Sources are evaluated regarding the following considerations:

<i>Mass Source*</i>	
Load**	Multiplier
Supd100	1.0
Live20	0.2

* **Mass Definition:** From Element and Additional Masses and Loads

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**** Masses of pipes are applied as joint masses.**

Evaluation of Seismic Load:

According to GENERAL DESIGN CRITERIA:

Base acceleration factor $A = 0.3g$

Soil profile is Type II

Importance Factor $I = 1.0$

Structural Behavior Factor $R = 4.5$

$T_0 = 0.1$ Sec, $T_s = 0.5$ Sec, $S = 1.5$

Two seismic evaluations are assumed:

CASE 1: based on weight of steel structure + loads of equipment.

CASE 2: based on weight of steel structure + MMTE's seismic loads.

It is worthy to mention that because in all parts "case 1" dominates the design forces. Therefore, in this report the design procedure according to this case 1 is considered.

Part I: Between axis 1.5 to 13

Part II: Between axis 13 to 23

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seismic equivalent load calculation

structura height $H_s := 14.2$ m
 seismic base acceleration $A_s := 0.3$
 important factor $I := 1$
 $R_x := 4.5$ $R_y := 4.5$
 $SoilType := 2$

$$T_0 := \begin{cases} 0.1 & \text{if } SoilType = 1 \\ 0.1 & \text{if } SoilType = 2 \\ 0.15 & \text{if } SoilType = 3 \\ 0.15 & \text{if } SoilType = 4 \end{cases} \quad T_s := \begin{cases} 0.4 & \text{if } SoilType = 1 \\ 0.5 & \text{if } SoilType = 2 \\ 0.7 & \text{if } SoilType = 3 \\ 1.0 & \text{if } SoilType = 4 \end{cases} \quad S := \begin{cases} 1.5 & \text{if } (SoilType \leq 2) \\ 1.75 & \text{if } SoilType = 3 \\ 1.75 & \text{if } [(SoilType = 4) \wedge (A \geq 0.3)] \\ 2.25 & \text{if } [(SoilType = 4) \wedge (A < 0.3)] \end{cases}$$

$$T_x := 0.05H^{\frac{3}{4}} = 0.366 \quad T_y := 0.05H^{\frac{3}{4}} = 0.366$$

$$B_x := \begin{cases} \left[1 + S \cdot \left(\frac{T_x}{T_0} \right) \right] & \text{if } 0 \leq T_x \leq T_0 \\ (S + 1) & \text{if } T_0 < T_x < T_s \\ \left[(S + 1) \cdot \left(\frac{T_s}{T_x} \right)^{\frac{2}{3}} \right] & \text{if } T_x \geq T_s \end{cases} \quad B_y := \begin{cases} \left[1 + S \cdot \left(\frac{T_y}{T_0} \right) \right] & \text{if } 0 \leq T_y \leq T_0 \\ (S + 1) & \text{if } T_0 < T_y < T_s \\ \left[(S + 1) \cdot \left(\frac{T_s}{T_y} \right)^{\frac{2}{3}} \right] & \text{if } T_y \geq T_s \end{cases}$$

$$B_x = 2.5 \quad B_y = 2.5$$

$$C_x := \frac{A \cdot B_x \cdot I}{R_x} = 0.167 \quad C_y := \frac{A \cdot B_y \cdot I}{R_y} = 0.167$$

Part III: Between axis 23 to 25

seismic equivalent load calculation

structura height $H_s := 10.5$ m
 seismic base acceleration $A_s := 0.3$
 important factor $I := 1$
 $R_x := 4.5$ $R_y := 4.5$
 $SoilType := 2$



$$T_0 := \begin{cases} 0.1 & \text{if } SoilType = 1 \\ 0.1 & \text{if } SoilType = 2 \\ 0.15 & \text{if } SoilType = 3 \\ 0.15 & \text{if } SoilType = 4 \end{cases} \quad T_s := \begin{cases} 0.4 & \text{if } SoilType = 1 \\ 0.5 & \text{if } SoilType = 2 \\ 0.7 & \text{if } SoilType = 3 \\ 1.0 & \text{if } SoilType = 4 \end{cases} \quad S := \begin{cases} 1.5 & \text{if } (SoilType \leq 2) \\ 1.75 & \text{if } SoilType = 3 \\ 1.75 & \text{if } [(SoilType = 4) \wedge (A \geq 0.3)] \\ 2.25 & \text{if } [(SoilType = 4) \wedge (A < 0.3)] \end{cases}$$

$$T_x := 0.05H^{\frac{3}{4}} = 0.292 \quad T_y := 0.05H^{\frac{3}{4}} = 0.292$$

$$B_x := \begin{cases} \left[1 + S \cdot \left(\frac{T_x}{T_0} \right) \right] & \text{if } 0 \leq T_x \leq T_0 \\ (S + 1) & \text{if } T_0 < T_x < T_s \\ \left[(S + 1) \cdot \left(\frac{T_s}{T_x} \right)^{\frac{2}{3}} \right] & \text{if } T_x \geq T_s \end{cases} \quad B_y := \begin{cases} \left[1 + S \cdot \left(\frac{T_y}{T_0} \right) \right] & \text{if } 0 \leq T_y \leq T_0 \\ (S + 1) & \text{if } T_0 < T_y < T_s \\ \left[(S + 1) \cdot \left(\frac{T_s}{T_y} \right)^{\frac{2}{3}} \right] & \text{if } T_y \geq T_s \end{cases}$$

$$B_x = 2.5 \quad B_y = 2.5$$

$$C_x := \frac{A \cdot B_x \cdot I}{R_x} = 0.167 \quad C_y := \frac{A \cdot B_y \cdot I}{R_y} = 0.167$$

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EZ (Earthquake Loads in the Z direction)

Vertical earthquake load for beams with remarkable concentrated load of building shall be defined as below

$$F_v = 0.7 \times A \times I \times W_p = 0.7 \times 0.3 \times 1 \times W_p = 0.21 W_p$$

W_p : Dead plus live load

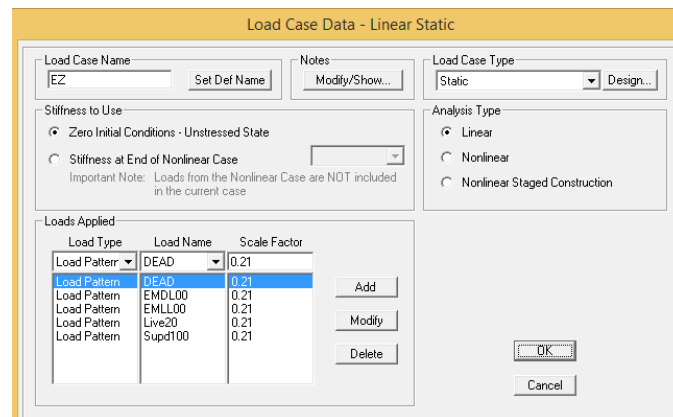


Figure 4: Vertical earthquake load case (EZ)

4.6. WIND LOAD:

The effects of Wind load are negligible in this model against seismic load as the whole structure is not closed.

Assuming that closed area to total area of pipe rack is equal to 0.2 conservatively wind load is calculated as below

$$C_e = \begin{cases} 2 & \text{for } 0 < h < 10m \\ 2.2 & \text{for } 10 < h < 20m \end{cases}$$

$$e = 0.2 \rightarrow C_q = 4(0.2)^2 - 5.9(0.2) + 4 = 2.98$$

$$V = \frac{110km}{h} \rightarrow q = 60.5 \text{ kg/m}^2$$

Part 1:

$$V_x = C_e C_q q A = (2 * 2.98 * 60.5)(0.2 * (40.1 * 9.6 + 30.2 * 10) + (2.2 * 2.98 * 60.5) * (0.2 * 30.2 * 4.2) \\ \cong 59.4 < C_x W \approx 66 \text{ ton}$$



PART2:

$$V_x = C_e C_q q A = (2.2 * 2.98 * 60.5) * (.2 * 64 * 14.2) \cong 72 \text{ ton} < C_x W \approx 105 \text{ ton}$$

PART3:

$$V_x = C_e C_q q A = (2.2 * 2.98 * 60.5) * (.2 * 15 * 10.5) \cong 12.4 \text{ ton} < C_x W \approx 29 \text{ ton}$$

Wind load in y direction is negligible due to the lower wind projection area.

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4.7. THERMAL LOAD

In this structure, thermal stresses are mainly due to change in ambient temperature and pipes expansion/contraction. Effect of ambient temperature changes will be applied by imposing +30/-30 degrees Celsius changes.

4.8. ERECTION AND MAINTENANCE LOAD

No special erection load is noted on drawings.

5. LOAD CASES AND LOAD COMBINATIONS

Load cases and load combinations are defined in the model as below

5.1. LAOD CASES

Load cases are defined according to the following table

Descriptions of load patterns used in load cases are mentioned before.

Supd100	Load pattern	Supd100	1
EMEYLO	Load pattern	EMEYLO	1
EMEXLO	Load pattern	EMEXLO	1
Live20	Load pattern	Live20	1
EX	Load pattern	EX	1
EY	Load pattern	EY	1
TL	Load pattern	TL	1
Live00	Load pattern	Live00	1
EMDL00	Load pattern	EMDL00	1
Soil	Load pattern	Soil	1
DEAD	Load pattern	DEAD	1

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	Load pattern	EMDL00	1
	Load pattern	Supd100	1
DL	Load pattern	DEAD	1
	Load pattern	EMDL00	1
	Load pattern	EMLL00	1
	Load pattern	Live00	1
	Load pattern	Live20	1
	Load pattern	Supd100	1
EZ	Load pattern	DEAD	0.21
	Load pattern	EMDL00	0.21
	Load pattern	EMLL00	0.21
	Load pattern	Live20	0.21
	Load pattern	Supd100	0.21
LIVE-1	Load pattern	Live00	1
	Load pattern	Live20	1
LIVE-2	Load pattern	Live00	-1
	Load pattern	Live20	1

5.2. LOAD COMBINATIONS

Load combinations are considered in accordance with Iranian National Building Codes – Part 6. In addition, structure members are designed and controlled for seismic load combinations which include 100% of earthquake load in one direction combined with 30% of earthquake load in the other direction due to the fact that the structure is irregular.

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Also earthquake load in Z direction shall be combined with other seismic load combinations for design of concentrated loaded beam and with their column.

For simplicity all dead load consist of Dead, EMDL00 and Supd100 and all live load consist of (Live00, Live20) are defined in new analysis cases called Dead and live load.

- Definition of load combinations

Load combinations are starting with a 4 digit number e.g. 0025****. After the number there are some letters which define each load combinations. First Letter after this number refers to main category of that load combination (S structural Steel design- C for Structural concrete design – P for soil pressure control).

Steel Design load combination (First letter is “S”)

After the combination number there are 4 letters. As mentioned before the first letter is “S”, the second letter after the number refers to the sub-category of the load (“O” Stands for ordinary load combinations and “I” for intensive load combination). The third letter refers to the type of load as defined below for each sub-category. The last letter is a description of each load combination for simplicity of recognition which is G(gravity), E(Earthquake), W(wind), T(temperature) ... for ordinary load combinations and crane axis location for load combinations that have crane load.

Load combinations for static and dynamic analysis are specified by suffix “-ST” and “-DY”

Load combinations for static analysis are as below (with ST suffix in the model)

- Ordinary load combinations

Type A

1) Dead



2 – 3) $\begin{cases} \text{Dead} + \text{Live} - 1 \\ \text{Dead} + \text{Live} - 2 \end{cases}$

4 – 7) $\begin{cases} 0.75(\text{Dead} \pm \text{Ex} \pm 0.3\text{Ey}) \\ 0.75(\text{Dead} \pm 0.3\text{Ex} \pm \text{Ey}) \end{cases}$

8 – 11) $\begin{cases} 0.75(\text{Dead} + \text{Live} - 1 \pm \text{Ex} \pm 0.3\text{Ey}) \\ 0.75(\text{Dead} + \text{Live} - 1 \pm 0.3\text{Ex} \pm \text{Ey}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm \text{Ex} \pm 0.3\text{Ey}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm 0.3\text{Ex} \pm \text{Ey}) \end{cases}$

28 – 31) $\begin{cases} 0.75(\text{Dead} \pm \text{EMEXLO} \pm 0.3\text{EMEYLO}) \\ 0.75(\text{Dead} \pm 0.3\text{EMEXLO} \pm \text{EMEYLO}) \end{cases}$

32 – 35) $\begin{cases} 0.75(\text{Dead} \pm \text{EMEXLO} \pm 0.3\text{EMEYLO}) \\ 0.75(\text{Dead} \pm 0.3\text{EMEXLO} \pm \text{EMEYLO}) \end{cases}$

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DOCUMENT TITLE	Document No:		Rev.
AREA 350 PIPE RACK STEEL STRUCTURE CALCULATION BOOK	Client Document NO:	GISD7-2119 1003 7 AA 15 S 001	02
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$$36 - 51) \begin{cases} 0.75(\text{Dead} + \text{Live} - 1 \pm \text{EMEXLO} \pm 0.3\text{EMEYLO}) \\ 0.75(\text{Dead} + \text{Live} - 1 \pm 0.3\text{EMEXLO} \pm \text{EMEYLO}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm \text{EMEXLO} \pm 0.3\text{EMEYLO}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm 0.3\text{EMEXLO} \pm \text{EMEYLO}) \end{cases}$$

$$52 - 53) 0.75(\text{Dead} \pm T)$$

$$54 - 57) \begin{cases} 0.75(\text{Dead} + \text{Live} - 1 \pm T) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm T) \end{cases}$$

- Type B: Load combinations that include vertical earthquake effect:

$$58 - 105) \begin{cases} 0.75(\text{Dead} + \text{Live} - 1 \pm \text{Ex} \pm 0.3\text{Ey} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 1 \pm 0.3\text{Ex} \pm \text{Ey} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 1 \pm 0.3\text{Ex} \pm 0.3\text{Ey} \pm \text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 1 \pm \text{EMEXLO} \pm 0.3\text{EMEYLO} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 1 \pm 0.3\text{EMEXLO} \pm \text{EMEYLO} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 1 \pm 0.3\text{EMEXLO} \pm 0.3\text{EMEYLO} \pm \text{EZ}) \end{cases}$$



$$106 - 153) \begin{cases} 0.75(\text{Dead} + \text{Live} - 2 \pm \text{Ex} \pm 0.3\text{Ey} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm 0.3\text{Ex} \pm \text{Ey} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm 0.3\text{Ex} \pm 0.3\text{Ey} \pm \text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm \text{EMEXLO} \pm 0.3\text{EMEYLO} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm 0.3\text{EMEXLO} \pm \text{EMEYLO} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm 0.3\text{EMEXLO} \pm 0.3\text{EMEYLO} \pm \text{EZ}) \end{cases}$$

- Intensive load combinations

As specified is Iranian National Building Codes, Part 10 Steel Structures the over strength factor (Ω) for concentric brace frame is equal to 2.

Type A

$$\begin{matrix} 154 - 157 \\ 158 - 161 \end{matrix} \begin{cases} 0.75(\text{Dead} \pm \Omega_{0x}\text{Ex} \pm 0.3\Omega_{0y}\Omega_{0y}) \\ 0.75(\text{Dead} \pm 0.3\Omega_{0x}\text{Ex} \pm \Omega_{0y}\Omega_{0y}) \end{cases}$$

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$$162 - 177) \left\{ \begin{array}{l} 0.75(\text{Dead} + \text{Live} - 1 \pm \Omega_{0x} \text{Ex} \pm 0.3\Omega_{0y} \text{Ey}) \\ 0.75(\text{Dead} + \text{Live} - 1 \pm 0.3\Omega_{0x} \text{Ex} \pm \Omega_{0y} \text{Ey}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm \Omega_{0x} \text{Ex} \pm 0.3\Omega_{0y} \text{Ey}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm 0.3\Omega_{0x} \text{Ex} \pm \Omega_{0y} \text{Ey}) \end{array} \right.$$

$$\begin{array}{l} 178 - 181) \\ 182 - 185) \end{array} \left\{ \begin{array}{l} 0.75(\text{Dead} \pm \Omega_{0x} \text{EMEXLO} \pm 0.3\Omega_{0y} \text{EMEYLO}) \\ 0.75(\text{Dead} \pm \Omega_{0x} 0.3 \text{EMEXLO} \pm \Omega_{0y} \text{EMEYLO}) \end{array} \right.$$

$$186 - 201) \left\{ \begin{array}{l} 0.75(\text{Dead} + \text{Live} - 1 \pm \Omega_{0x} \text{Ex} \pm 0.3\Omega_{0y} \text{Ey}) \\ 0.75(\text{Dead} + \text{Live} - 1 \pm 0.3\Omega_{0x} \text{Ex} \pm \Omega_{0y} \text{Ey}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm \Omega_{0x} \text{Ex} \pm 0.3\Omega_{0y} \text{Ey}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm 0.3\Omega_{0x} \text{Ex} \pm \Omega_{0y} \text{Ey}) \end{array} \right.$$

- Type B: Load combinations that include vertical earthquake effect:

$$202 - 233) \left\{ \begin{array}{l} 0.75(\text{Dead} + \text{Live} - 1 \pm \Omega_{0x} \text{Ex} \pm 0.3\Omega_{0y} \text{Ey} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 1 \pm 0.3\Omega_{0x} \text{Ex} \pm \Omega_{0y} \text{Ey} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm \Omega_{0x} \text{Ex} \pm 0.3\Omega_{0y} \text{Ey} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm 0.3\Omega_{0x} \text{Ex} \pm \Omega_{0y} \text{Ey} \pm 0.3\text{EZ}) \end{array} \right.$$

$$234 - 265) \left\{ \begin{array}{l} 0.75(\text{Dead} + \text{Live} - 1 \pm \Omega_{0x} \text{EMEXLO} \pm 0.3\Omega_{0y} \text{EMEYLO} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 1 \pm 0.3\Omega_{0x} \text{EMEXLO} \pm \Omega_{0y} \text{EMEYLO} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm \Omega_{0x} \text{EMEXLO} \pm 0.3\Omega_{0y} \text{EMEYLO} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm 0.3\Omega_{0x} \text{EMEXLO} \pm \Omega_{0y} \text{EMEYLO} \pm 0.3\text{EZ}) \end{array} \right.$$

Where:

$$\Omega_{0x} = 2, \Omega_{0y} = 2$$

- Concrete Design load combinations (First letter is “C”)

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After the combination number there are 3 letters. As mentioned before the first letter is “C”, the second letter after the number refers to the type of the load as defined below for each sub-category. The last letter is a description of each load combination for simplicity of recognition which is G(gravity), E(Earthquake), W(wind) and T(temperature)

Type A:

266) 1.4DEAD

$$267 - 268) \begin{cases} 1.4\text{DEAD} + 1.7\text{LIVE} - 1 \\ 1.4\text{DEAD} + 1.7\text{LIVE} - 2 \end{cases}$$

$$269 - 272) \begin{cases} 0.9 \text{ DEAD} + 1.43(\pm Ex \pm 0.3Ey) \\ 0.9 \text{ DEAD} + 1.43(\pm 0.3Ex \pm Ey) \end{cases}$$

$$277 - 292) \begin{cases} 1.05 \text{ DEAD} + 1.275 \text{ LIVE} - 1 + 1.4025(\pm Ex \pm 0.3Ey) \\ 1.05 \text{ DEAD} + 1.275 \text{ LIVE} - 1 + 1.4025(\pm 0.3Ex \pm Ey) \\ 1.05 \text{ DEAD} + 1.275 \text{ LIVE} - 2 + 1.4025(\pm Ex \pm 0.3Ey) \\ 1.05 \text{ DEAD} + 1.275 \text{ LIVE} - 2 + 1.4025(\pm 0.3Ex \pm Ey) \end{cases}$$

$$293 - 294) 1.4\text{Dead} \pm 1.4T$$

$$295 - 298) \begin{cases} 0.75(1.4\text{Dead} + 1.7\text{Live} - 1 \pm 1.4T) \\ 0.75(1.4\text{Dead} + 1.7\text{Live} - 2 \pm 1.4T) \end{cases}$$



Type B: Load combinations that include vertical earthquake effect:

$$299 - 322) \begin{cases} 1.05 \text{ DEAD} + 1.275 \text{ LIVE} - 1 + 1.4025(\pm Ex \pm 0.3Ey \pm 0.3EZ) \\ 1.05 \text{ DEAD} + 1.275 \text{ LIVE} - 1 + 1.4025(\pm 0.3Ex \pm Ey \pm 0.3EZ) \\ 1.05 \text{ DEAD} + 1.275 \text{ LIVE} - 1 + 1.4025(\pm 0.3 Ex \pm 0.3 Ey \pm EZ) \end{cases}$$

$$323 - 346) \begin{cases} 1.05 \text{ DEAD} + 1.275 \text{ LIVE} - 2 + 1.4025(\pm Ex \pm 0.3Ey \pm 0.3EZ) \\ 1.05 \text{ DEAD} + 1.275 \text{ LIVE} - 2 + 1.4025(\pm 0.3Ex \pm Ey \pm 0.3EZ) \\ 1.05 \text{ DEAD} + 1.275 \text{ LIVE} - 2 + 1.4025(\pm 0.3 Ex \pm 0.3 Ey \pm EZ) \end{cases}$$

Load combinations used for dynamic analysis are as below (with DY suffix in the model)

- Ordinary load combinations

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Type A

347) Dead

348 – 349) $\begin{cases} \text{Dead} + \text{Live} - 1 \\ \text{Dead} + \text{Live} - 2 \end{cases}$

350 – 351) $\begin{cases} 0.75(\text{Dead} + \text{SPECX} + 0.3\text{SPECY}) \\ 0.75(\text{Dead} + 0.3\text{SPECX} + \text{SPECY}) \end{cases}$

352 – 355) $\begin{cases} 0.75(\text{Dead} + \text{Live} - 1 + \text{SPECX} + 0.3\text{SPECY}) \\ 0.75(\text{Dead} + \text{Live} - 1 + 0.3\text{SPECX} + \text{SPECY}) \\ 0.75(\text{Dead} + \text{Live} - 2 + \text{SPECX} + 0.3\text{SPECY}) \\ 0.75(\text{Dead} + \text{Live} - 2 + 0.3\text{SPECX} + \text{SPECY}) \end{cases}$

356 – 357) $0.75(\text{Dead} \pm T)$

358 – 361) $\begin{cases} 0.75(\text{Dead} + \text{Live} - 1 \pm T) \\ 0.75(\text{Dead} + \text{Live} - 2 \pm T) \end{cases}$

- Type B: Load combinations that include vertical earthquake effect:

362 – 367) $\begin{cases} 0.75(\text{Dead} + \text{Live} - 1 + \text{SPECX} + 0.3\text{SPECY} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 1 + 0.3\text{SPECX} + \text{SPECY} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 1 + 0.3\text{SPECX} + 0.3\text{SPECY} \pm \text{EZ}) \end{cases}$



668 – 673) $\begin{cases} 0.75(\text{Dead} + \text{Live} - 2 + \text{SPECX} + 0.3\text{SPECY} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 2 + 0.3\text{SPECX} + \text{SPECY} \pm 0.3\text{EZ}) \\ 0.75(\text{Dead} + \text{Live} - 2 + 0.3\text{SPECX} + 0.3\text{SPECY} \pm \text{EZ}) \end{cases}$

- Intensive load combinations

As specified is Iranian National Building Codes, Part 10 Steel Structures the over strength factor (Ω) for concentric brace frame is equal to 2.

Type A

374 – 375) $\begin{cases} 0.75(\text{Dead} + \Omega_{0x}\text{SPECX} + 0.3\Omega_{0y}\text{SPECY}) \\ 0.75(\text{Dead} + 0.3\Omega_{0x}\text{SPECX} + \Omega_{0y}\text{SPECY}) \end{cases}$

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$$376 - 379) \begin{cases} 0.75(\text{Dead} + \text{Live} - 1 + \Omega_{0x}\text{SPECX} + 0.3\Omega_{0y}\text{SPECY}) \\ 0.75(\text{Dead} + \text{Live} - 1 + 0.3\Omega_{0x}\text{SPECX} + \Omega_{0y}\text{SPECY}) \\ 0.75(\text{Dead} + \text{Live} - 2 + \Omega_{0x}\text{SPECX} + 0.3\Omega_{0y}\text{SPECY}) \\ 0.75(\text{Dead} + \text{Live} - 2 + 0.3\Omega_{0x}\text{SPECX} + \Omega_{0y}\text{SPECY}) \end{cases}$$

- Type B: Load combinations that include vertical earthquake effect:

$$380 - 387) \begin{cases} 0.75(\text{Dead} + \text{Live} - 1 + \Omega_{0x}\text{SPECX} + 0.3\Omega_{0y}\text{SPECY} \pm 0.3EZ) \\ 0.75(\text{Dead} + \text{Live} - 1 + 0.3\Omega_{0x}\text{SPECX} + \Omega_{0y}\text{SPECY} \pm 0.3EZ) \\ 0.75(\text{Dead} + \text{Live} - 2 + \Omega_{0x}\text{SPECX} + 0.3\Omega_{0y}\text{SPECY} \pm 0.3EZ) \\ 0.75(\text{Dead} + \text{Live} - 2 + 0.3\Omega_{0x}\text{SPECX} + \Omega_{0y}\text{SPECY} \pm 0.3EZ) \end{cases}$$

Where:

$$\Omega_{0x} = 2, \Omega_{0y} = 2$$

Example:

0052SOAE-ST: Static load combination 0008 for structural ordinary combination with group type "A" and E shows load is for considering earthquake effect

- soil pressure control



Soil pressure load combinations are the same as steel design load combination type A and B

6. ANALYSIS & DESIGN

6.1. DYNAMIC ANALYSIS

Dynamic analysis of structure will be performed in order to evaluate the seismic effect on structural components. 90 percent of the mass in each direction should be activated.

Modal Load Participation Ratios (Part I)				
Output Case	Item Type	Item	Static	Dynamic
Text	Text	Text	Percent	Percent
MODAL	Acceleration	UX	99.98	94.60
MODAL	Acceleration	UY	99.89	94.10
MODAL	Acceleration	UZ	83.19	27.57

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Modal Load Participation Ratios (Part II)				
Output Case	Item Type	Item	Static	Dynamic
Text	Text	Text	Percent	Percent
MODAL	Acceleration	UX	99.97	93.87
MODAL	Acceleration	UY	99.82	94.04
MODAL	Acceleration	UZ	77.19	11.7

Modal Load Participation Ratios (Part III)				
Output Case	Item Type	Item	Static	Dynamic
Text	Text	Text	Percent	Percent
MODAL	Acceleration	UX	100.00	98.11
MODAL	Acceleration	UY	100.00	98.30
MODAL	Acceleration	UZ	94.20	14.43

It is worthy to mention that in every case more than 90% of the mass in each direction is activated.

6.2. DEFORMATIONS

Height of structure $H=14.2$ m



In X and Y direction: $\text{Max } \Delta W = (0.025 \times 14.2) / (0.7 \times 4.5) = 0.1126$ m

6.3. INTERNAL FORCES

For internal forces refer to SAP analysis Model.

6.4. DESIGN RATIO

For internal forces refer to SAP analysis Model.

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7. APPENDIX



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APPENDIX A: EQUIPMENTS LOAD

Equipment loads are assigned to the model according to piping load as below. Loading data file is attached to the calculation book

GENERAL NOTES
<p>ALL DIMENSIONS ARE IN MILIMITERS.</p> <p>OPE: LOAD IN OPERATING CONDITION</p> <p>SEI: SEISMIC LOAD</p> <p>FUT: FUTURE LOAD</p> <p>FOR MAINTENANCE AND ACCESS CONSIDER 250 Kg/m² LOAD IN THE PLAE FORM</p>

Figure 5: General loading notes and loading at EL4260

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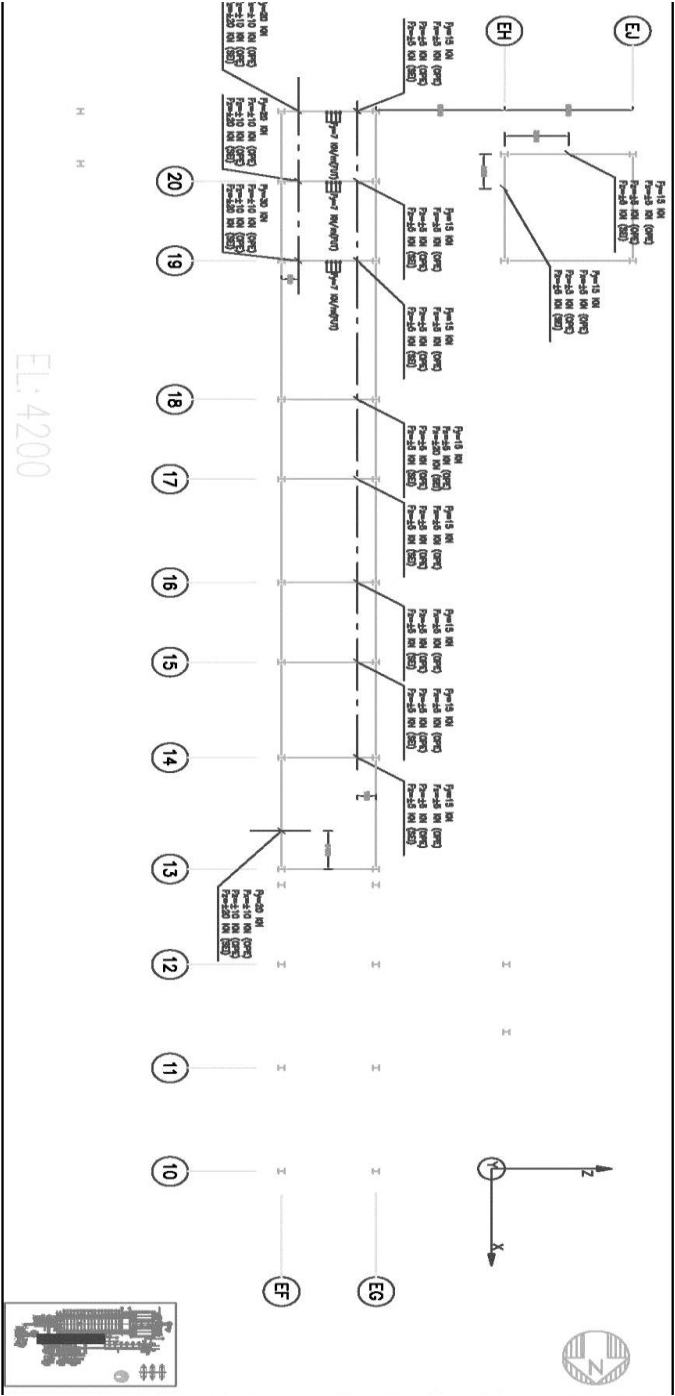




Figure 6: loading plan at elevation 4200

	<h1 style="text-align: center;">KOWSAR GISD MEGA MODULE PROJECT</h1>		 MMTE
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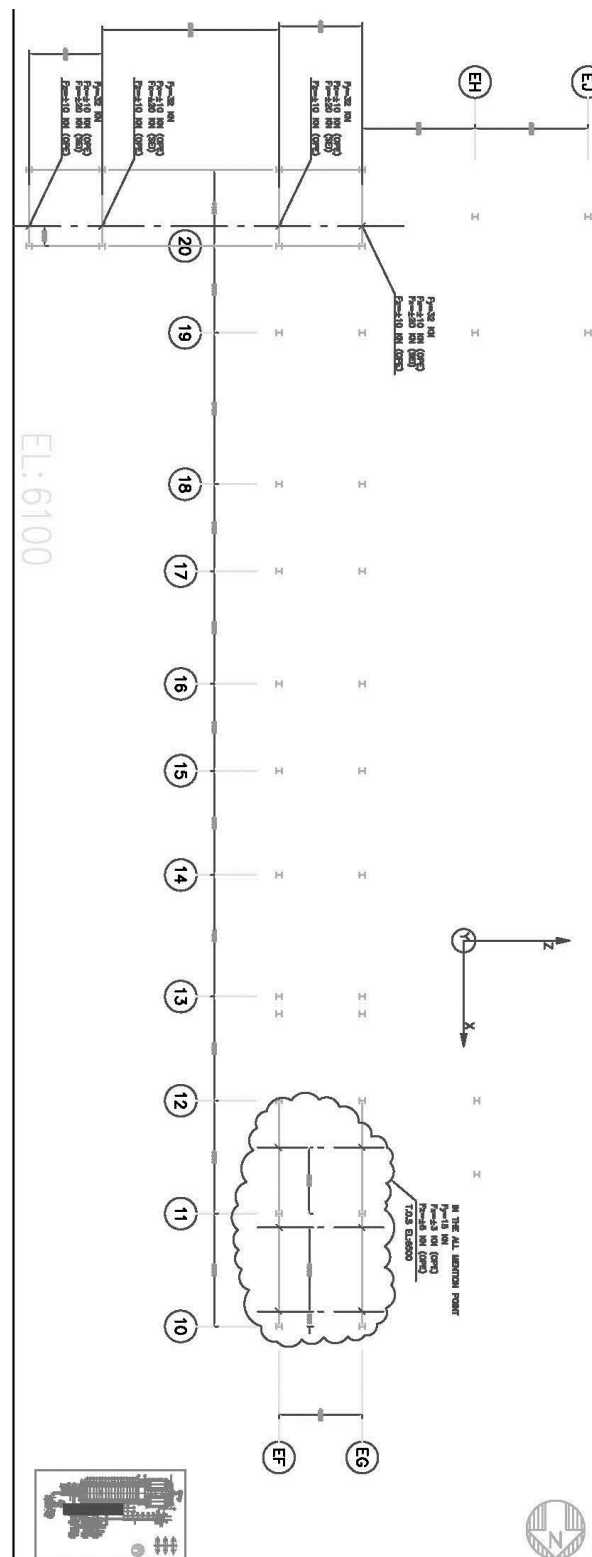




Figure 8: loading plan at elevation 6100

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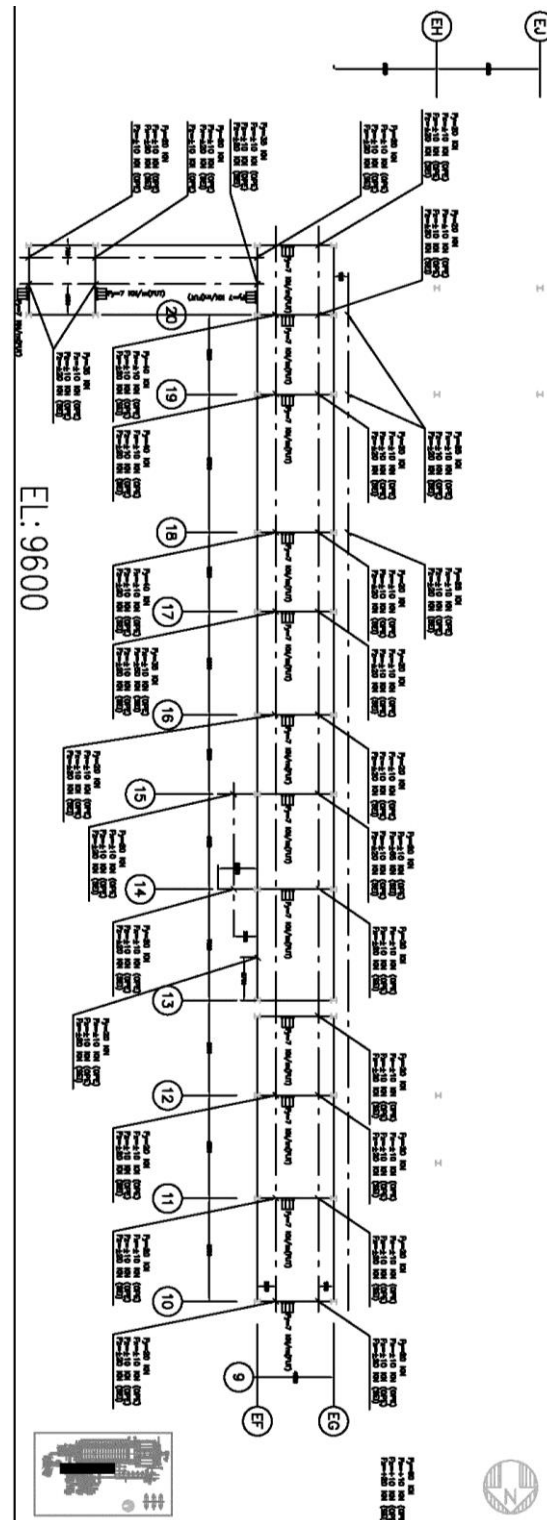




Figure 9: loading plan at elevation 9600

	<h1 style="text-align: center;">KOWSAR GISD MEGA MODULE PROJECT</h1>		 MMTE
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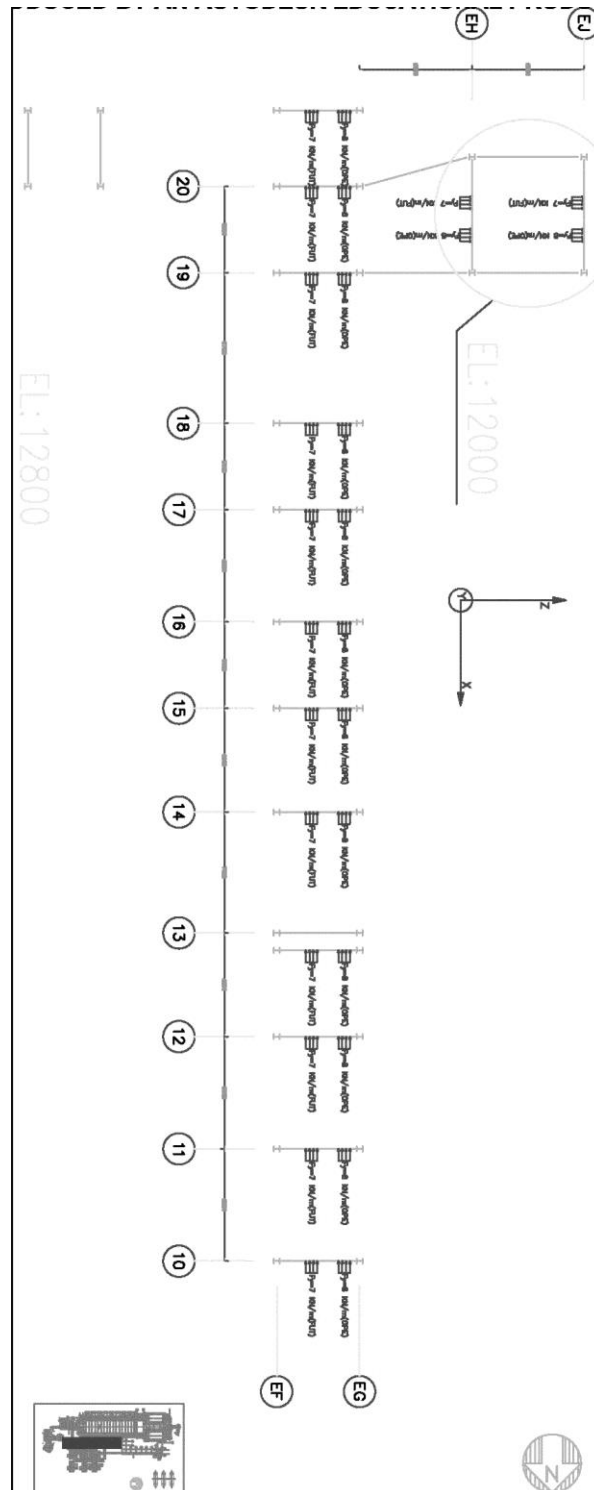




Figure 10: loading plan at elevation 12800

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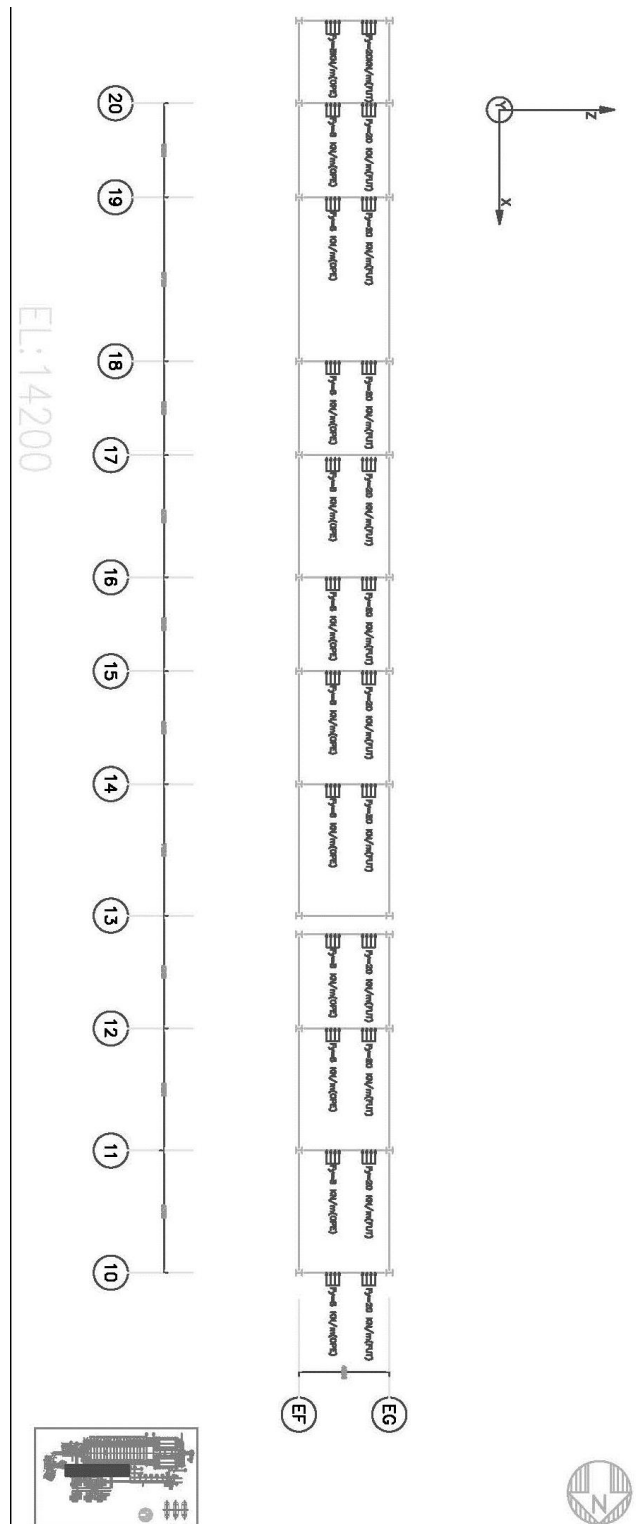



Figure 11: loading plan at elevation 14200

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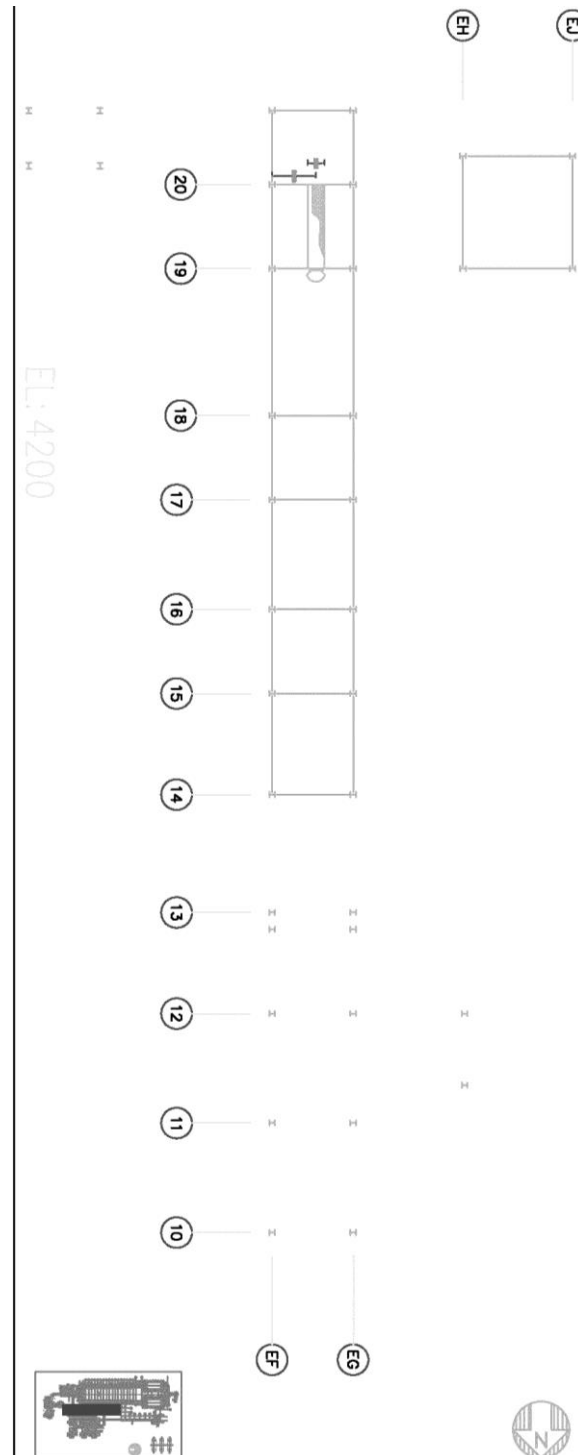




Figure 12: Platform at elevation 4200

	<h1 style="text-align: center;">KOWSAR GISD MEGA MODULE PROJECT</h1>		 MMTE
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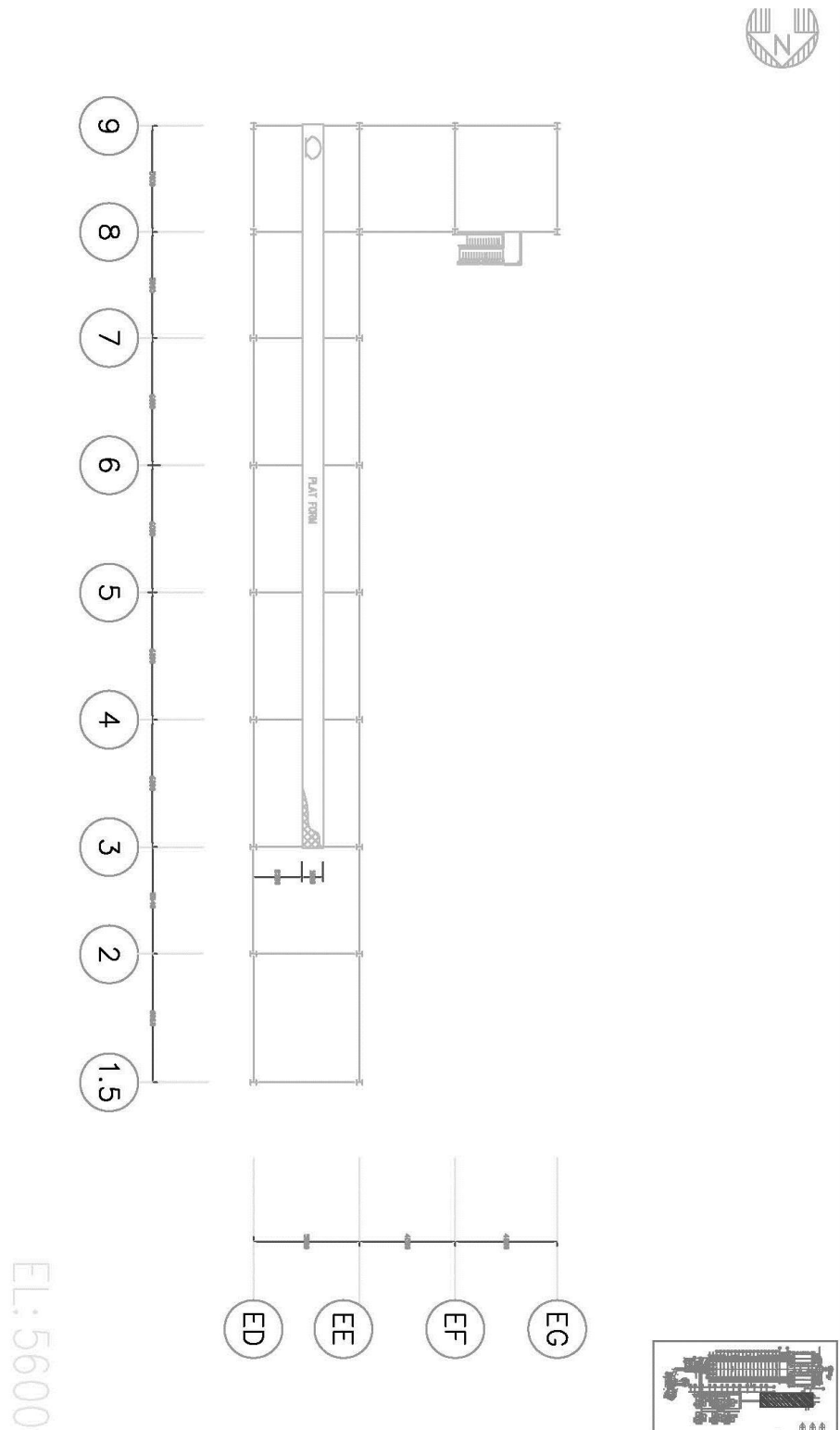


Figure 13: Platform at elevation 5600

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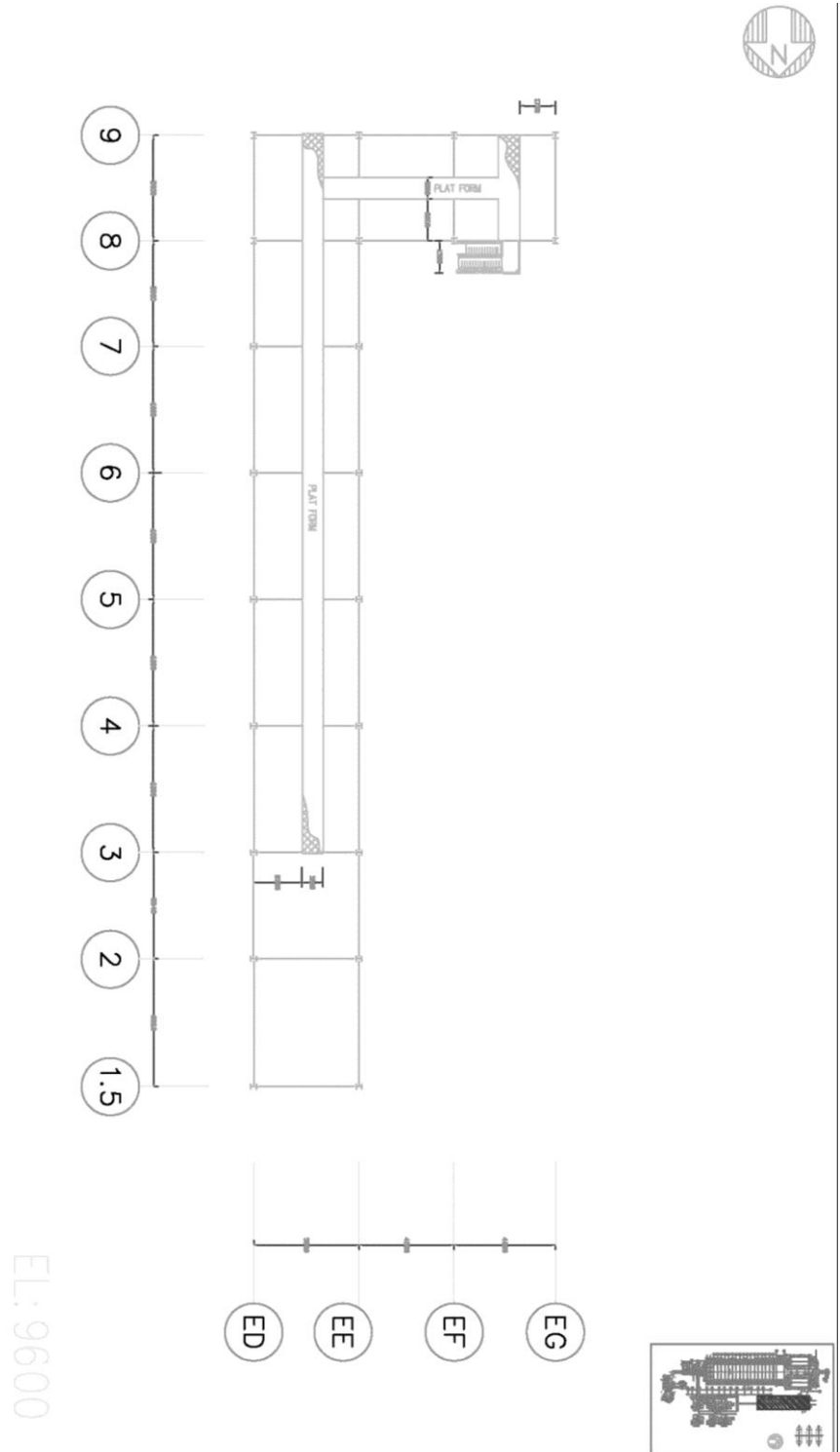




Figure 14: Platform at elevation 9600 part 1

<div></div>	<div><h1>KOWSAR GISD MEGA MODULE PROJECT</h1></div>			<div> MMTE</div>
DOCUMENT TITLE	Document No:		Rev.	DATE: SEP.2015
AREA 350 PIPE RACK STEEL STRUCTURE CALCULATION BOOK	Client Document NO:	GISD7-2119 1003 7 AA 15 S 001	02	
	MMTE Document NO:	KGMM SF 13 C4 001		Page: 33 of 42

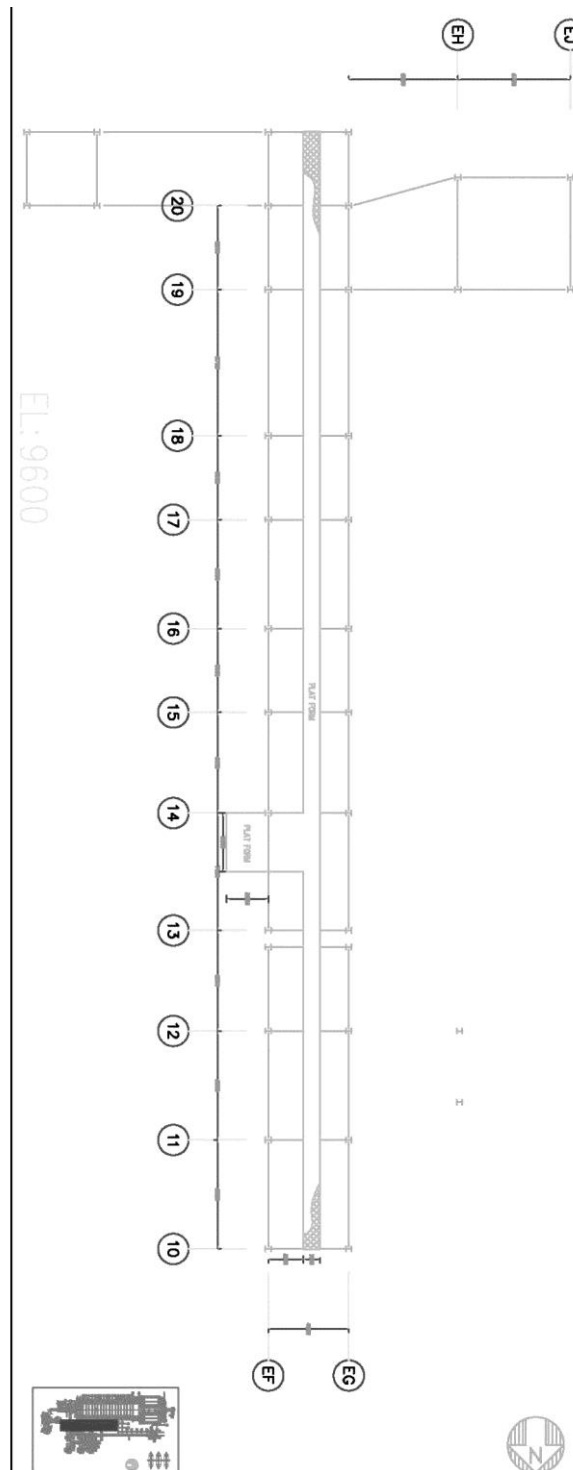




Figure 15: Platform at elevation 9600 part 2

	<h1 style="text-align: center;">KOWSAR GISD MEGA MODULE PROJECT</h1>		 MMTE
DOCUMENT TITLE	Document No:		Rev.
AREA 350 PIPE RACK STEEL STRUCTURE CALCULATION BOOK	Client Document NO:	<i>GISD7-2119 1003 7 AA 15 S 001</i>	DATE: SEP.2015 <i>Page: 34 of 42</i>
	MMTE Document NO:	KGMM SF 13 C4 001	

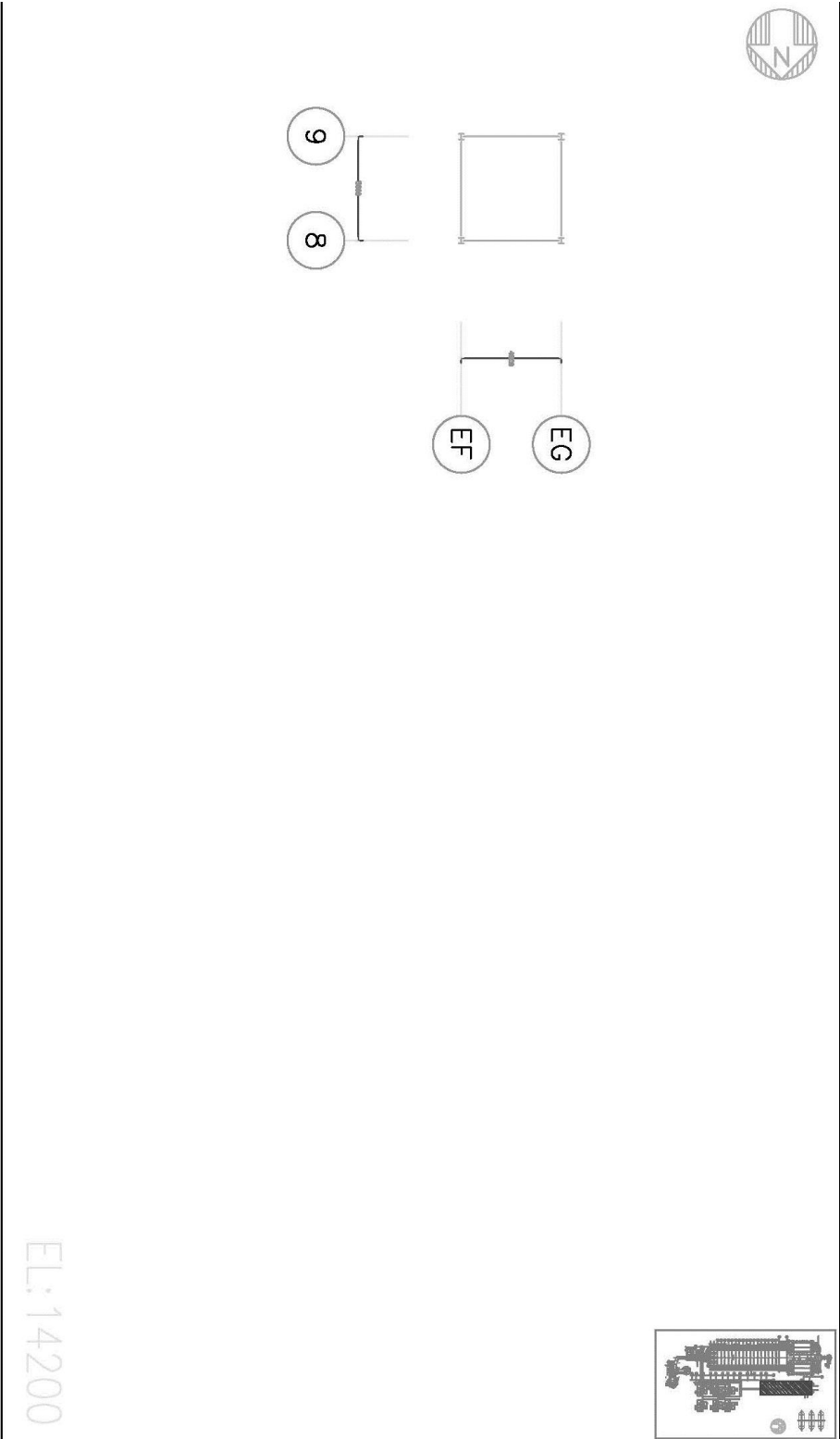


Figure 16: Platform at elevation 14200

<div></div> <div>G.I.S.D.Co.</div>	<div>KOWSAR GISD MEGA MODULE PROJECT</div>			<div></div> <div>MMTE</div>
DOCUMENT TITLE	Document No:		Rev.	DATE: SEP.2015
AREA 350 PIPE RACK STEEL STRUCTURE CALCULATION BOOK	Client Document NO:	<i>GISD7-2119 1003 7 AA 15 S 001</i>	02	
	MMTE Document NO:	KGMM SF 13 C4 001		<i>Page: 35 of 42</i>

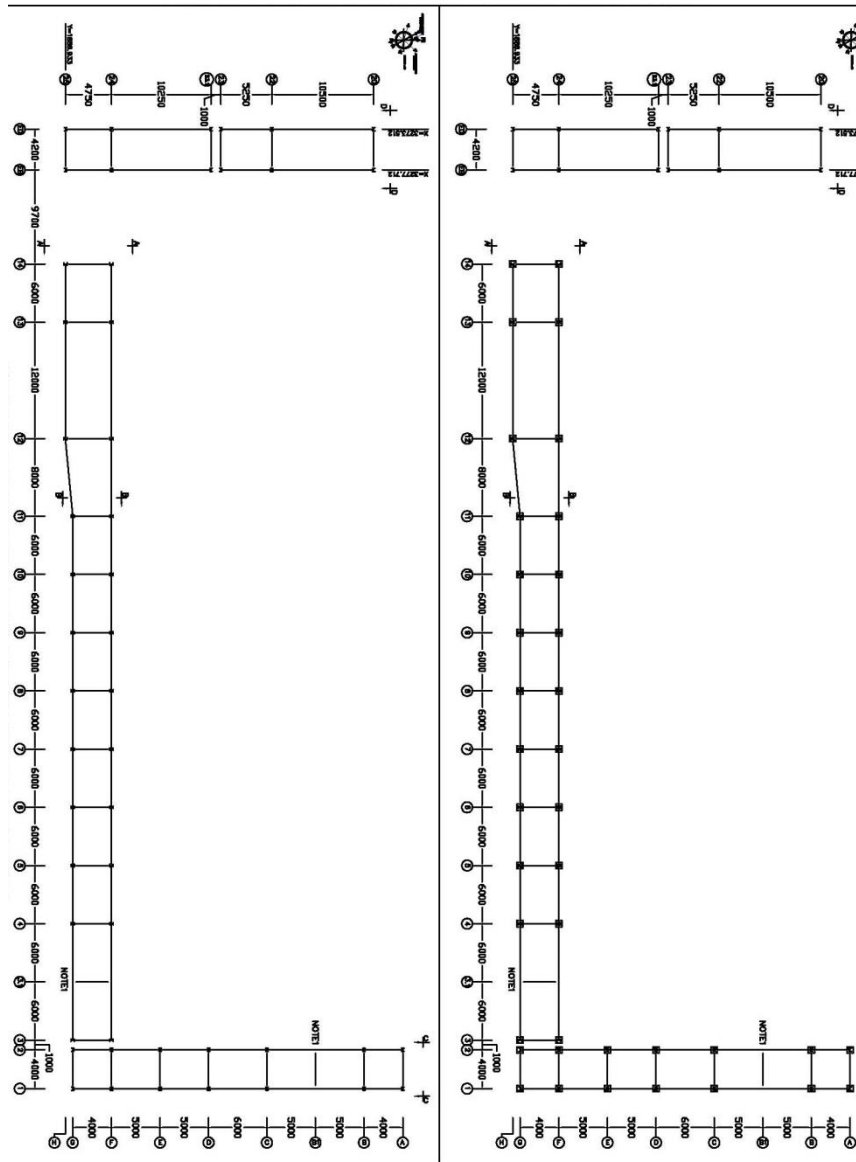


Figure 17: WTP pipe bridge plan

<div><div><div>شرکت توسعه آهن و فولاد گل گهر</div><div>G.I.S.D.Co.</div></div><div><div></div><div></div><div></div></div></div>	<div>KOWSAR GISD MEGA MODULE PROJECT</div>			<div><div></div><div>MMTE</div></div>
DOCUMENT TITLE	Document No:		Rev.	DATE: SEP.2015
AREA 350 PIPE RACK STEEL STRUCTURE CALCULATION BOOK	Client Document NO:	GISD7-2119 1003 7 AA 15 S 001	02	
	MMTE Document NO:	KGMM SF 13 C4 001		Page: 36 of 42

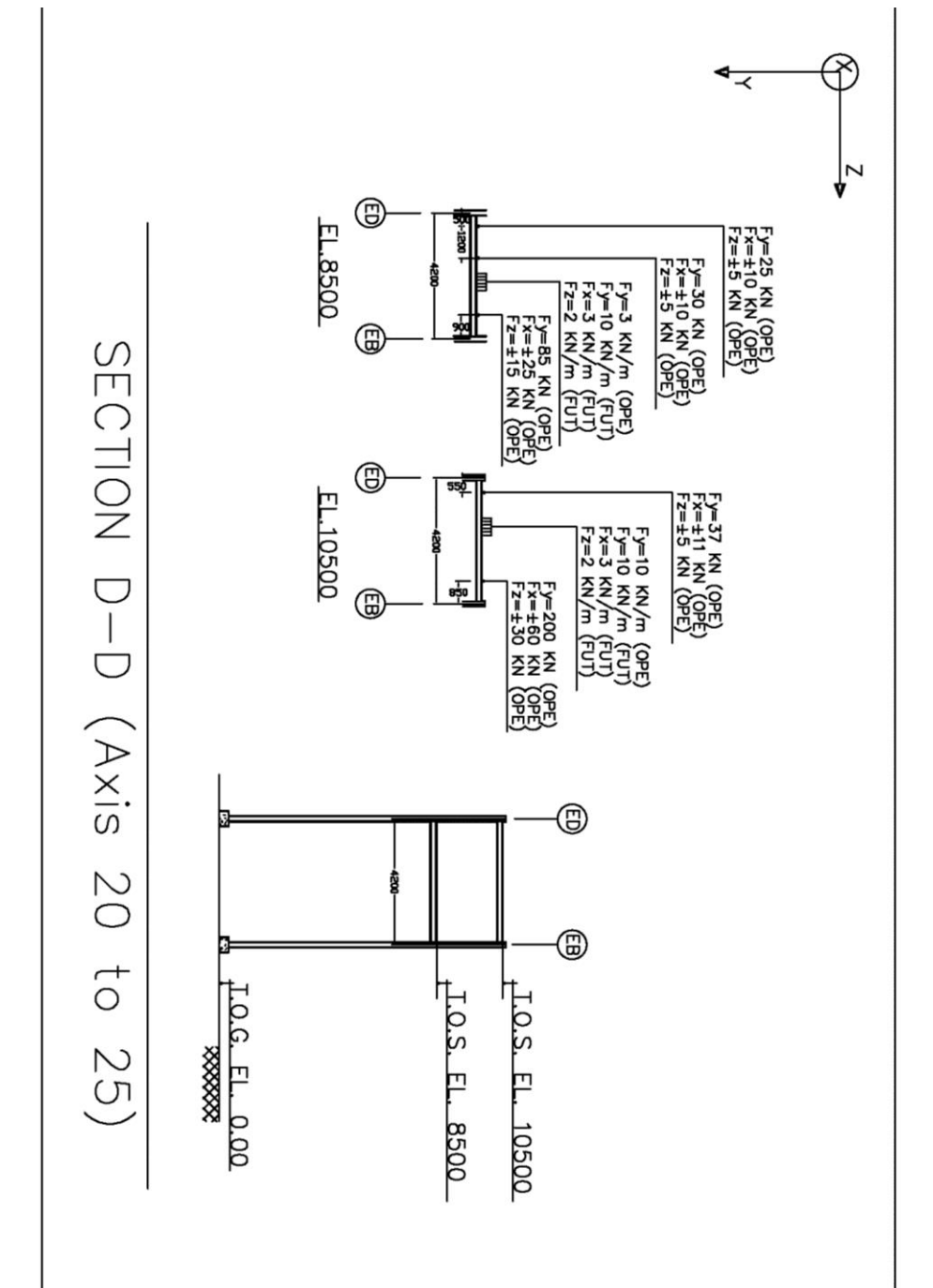


Figure 18: WTP pipe bridge section

Figure 19: Mist eliminator general arrangement and detail drawings

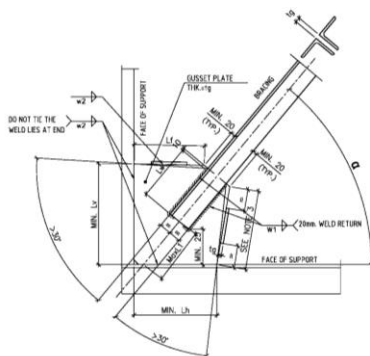
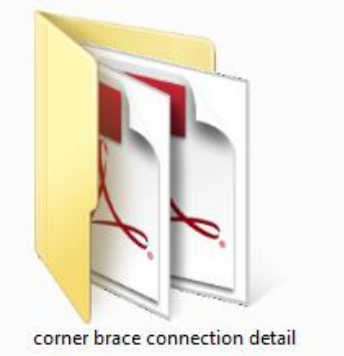
<div><div><div>شرکت توسعه آهن و فولاد گل گهر</div><div>G.I.S.D.Co.</div></div><div><div></div><div></div><div></div></div></div>	<div>KOWSAR GISD MEGA MODULE PROJECT</div>			<div><div></div><div>MMTE</div></div>
DOCUMENT TITLE	Document No:		Rev.	DATE: SEP.2015
AREA 350 PIPE RACK STEEL STRUCTURE CALCULATION BOOK	Client Document NO:	GISD7-2119 1003 7 AA 15 S 001	02	
	MMTE Document NO:	KGMM SF 13 C4 001		Page: 38 of 42

APPENDIX B: CONNECTION

Typical connection calculation is available in appendix 2; see the attached file for more detail. Appendix B contains the following connection files:

- corner beam connection detail

This folder contains design sample for corner bracing connection



END DETAIL FOR TEE TYPE WELDE DOUBLE ANGLE
Sec: 1/10

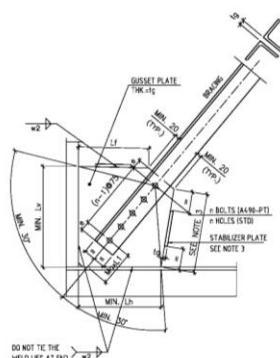


TABLE 1- PARAMETERS FOR DOUBLE ANGLE DIAGONAL

DIAGONAL DESIGNATION	GUSSET PLATE		WELD		FREE LENGTH
	lg	Lw	W1	W2	
Name in Drawings	mm	mm	mm	mm	mm
2L 60x60x6	8	300	4	8	150
2L 80x80x8	10	200	6	8	150
2L 100x100x10	12	250	8	10	150
2L 120x120x12	15	300	10	12	150
2L 150x150x15	20	375	12	15	150

TABLE 2-GUSSET EDGE WELD LINE FOR FOR DOUBLE ANGLE



DIAGONAL DESIGNATION	Lx (ACCORDING TO DIAGONAL ANGLE (α))			
	20<α<30°	30<α<45°	45<α<60°	60<α<90°
2L 60x60x6	250	300	350	400
2L 80x80x8	300	350	450	450
2L 100x100x10	350	450	500	550
2L 120x120x12	450	500	550	600
2L 150x150x15	450	550	700	750

TABLE 3- FOR DOUBLE ANGLE BRACING

BRACING PROFILE	GUSSET PLATE		BOLT GROUP		FREE LENGTH
	lg	No.	SIZE	•	
Name in Drawings	mm	mm	mm	mm	mm
2L 60x60x6	8	4	M16	35	150
2L 80x80x8	10	6	M16	35	150
2L 100x100x10	12	6	M20	40	150
2L 120x120x12	15	6	M24	50	150
2L 150x150x15	20	9	M24	50	150

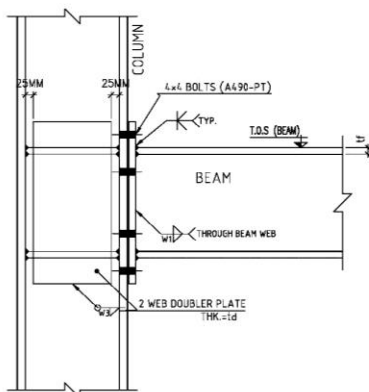
NOTES:

- 1-SHOP DRAWING PREPARATION, FABRICATION AND ERECTION MUST BE COMPLIED WITH GENERAL NOTES FOR STEEL JOINTS
- 2-USE "α" COMPLEMENTARY ANGLE (90-α) FOR FINDING Lx IN TABLE 2.
- 3-IF Lx>200mm, FREE EDGES OF GUSSET PLATE MUST BE STIFFENED BY MEANS OF STABILIZER PLATES AS SHOWN IN DETAILS.

 <p>شرکت توسعه آهن و فولاد گل گهر G.I.S.D.Co.</p>	<h1 style="text-align: center;">KOWSAR GISD MEGA MODULE PROJECT</h1>		 <p style="text-align: center;">MMTE</p>
<p>DOCUMENT TITLE</p>	<p>Document No:</p>		<p>Rev.</p>
<p>AREA 350 PIPE RACK STEEL STRUCTURE CALCULATION BOOK</p>	<p>Client Document NO:</p>	<p><i>GISD7-2119 1003 7 AA 15 S 001</i></p>	<p>DATE: SEP.2015</p>
	<p>MMTE Document NO:</p>	<p>KGMM SF 13 C4 001</p>	
<p style="text-align: right;"><i>Page: 39 of 42</i></p>			

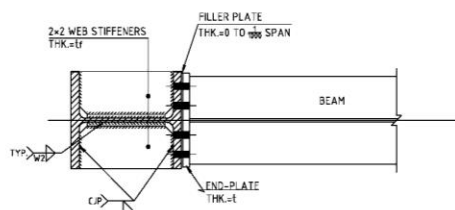
• fix beam connection detail

This folder contains sample bolted endplate moment connection detail.



CONNECTION VIEW

Sc: N.T.S.



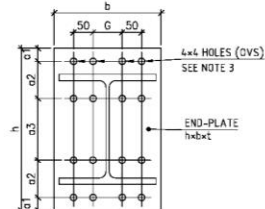
TOP VIEW

Sc: N.T.S.

**BEAM TO COLUMN FLANGE
MOMENT CONNECTION
16 BOLTS**

NOTES:

- 1- BEFORE PROCEEDING WITH FABRICATION, SEE GENERAL NOTES FOR CONNECTIONS ON THE FIRST PAGES OF THIS DOCUMENT.
- 2- FOR THE BRACING PROFILES WHICH ARE NOT LISTED HEREIN REFER TO OTHER RELEVANT SHEETS.
- 3- ALL BOLTS IN THIS CONNECTION MUST BE PRETENSIONED.



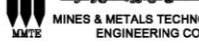


END PLATE DETAIL

Sc: N.T.S.

TABLE OF PARAMETERS

Beam Profile (Name & Drawing)	End-Plate			DOUBLER PLATE		Bolts & Arrangement					Welds		
	h	b	t	td	Size	G	a ₁	a ₂	a ₃	W ₁	W ₂	W ₃	
H330-8-15x240	500	300	25	15	M20	90	40	100	220	8	12	12	
H330-8-15x300	540	300	30	20	M24	100	50	120	200	8	12	15	
H340-10-20x240	540	300	30	20	M24	100	50	120	200	8	12	15	
H340-10-20x300	530	300	30	25	M24	100	50	115	200	8	12	15	
H430-8-15x300	630	300	30	20	M24	100	50	115	300	8	12	15	
H440-10-20x300	640	300	30	25	M24	100	50	120	300	8	15	15	

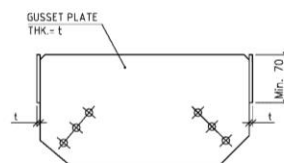
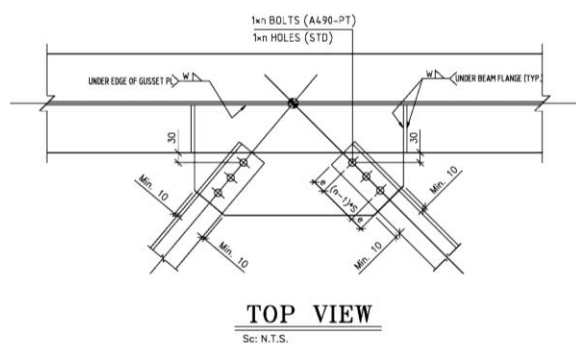
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REV.	DATE	DESCRIPTION	PURPOSE OF ISSUE	PREPARE	CHECK	APPROVE
Project:	KOWSAR GISD MEGA MODULE PROJECT					
Client:	 					
Contractor:	 MINES & METALS TECHNOLOGICAL ENGINEERING CO.					
Client's Project	Project Code	Main Contractor	Area Code	Plant Group	Equipment Code	Document Type
GISD	7-2	119	1003	7	AA	04
SIGNATURE	DATE	designator:				Serial No.
DESIGNED	A.BANASADI	SEP.2015	AREA 350 / PIPE RACK AREA			
PREPARED	H.JAFARI	SEP.2015	BEAM TO BEAM AND BEAM TO COLUMN CONNECTION			
CHECKED	M.HASHIMZADEH	SEP.2015	drawing-No.			
APPROVED	S.ARBABZADEH	SEP.2015	KGMM SF 13 C3 118			
repl. for:		repl. by:		CONT. & PROJ. NO:		

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- horizontal bracing double element connection detail
- Sample horizontal double element connection detail is calculated as below



horizontal bracing weld and bolt



GUSEET PL ASSEMBLY
Sc: N.T.S.

HORIZONTAL BRACE TO BEAM
SINGLE ANGLE CONNECTION

NOTES:

- 1- BEFORE PROCEEDING WITH FABRICATION SEE GENERAL NOTES FOR CONNECTIONS ON THE FIRST PAGES OF THIS DOCUMENT.
- 2- FOR THE BRACING PROFILES WHICH ARE NOT LISTED HEREIN REFER TO OTHER RELEVANT SHEETS.
- 3- ALL BOLTS IN THIS CONNECTION MUST BE PRETENSIONED.

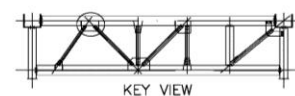
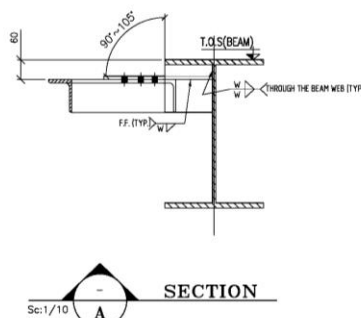
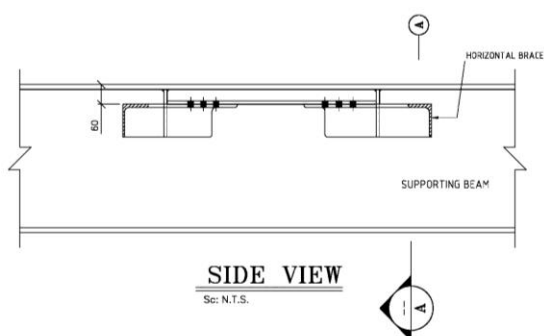


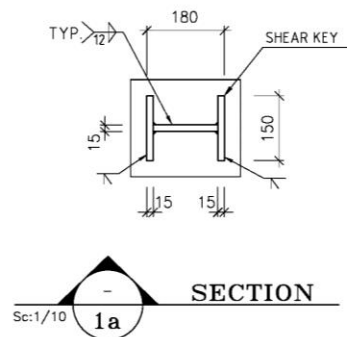
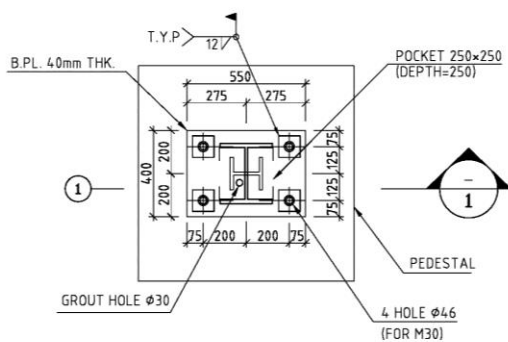
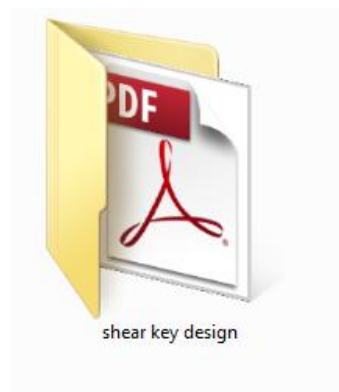


TABLE OF PARAMETERS						
Horizontal Brace Profile	Bolts				Gusset Plate	
	n	Bolt Size	S	e	t**	w**
Name in Drawings	mm	mm	mm	mm	mm	mm
L60×6	3	M16	50	35	8	6
L80×8	5	M16	50	35	8	8
L100×10	5	M20	60	40	10	10
L120×12	5	M24	75	50	12	11
L150×15	7	M24	75	50	15	12

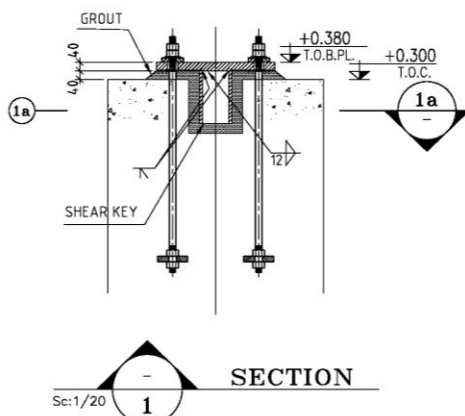
* See Note 3.

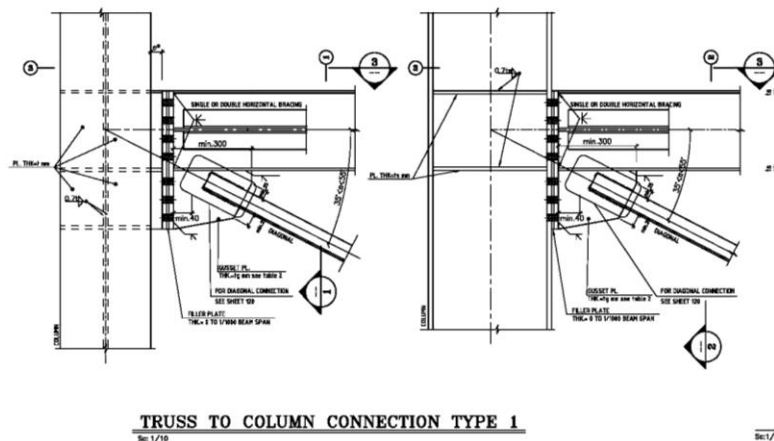
<div><div><div>شرکت توسعه آهن و فولاد گل گهر</div><div>G.I.S.D.Co.</div></div><div></div></div>	<div>KOWSAR GISD MEGA MODULE PROJECT</div>			<div> MMTE</div>
DOCUMENT TITLE	Document No:		Rev.	DATE: SEP.2015
AREA 350 PIPE RACK STEEL STRUCTURE CALCULATION BOOK	Client Document NO:	GISD7-2119 1003 7 AA 15 S 001	02	Page: 41 of 42
	MMTE Document NO:	KGMM SF 13 C4 001		

- shear key design
- Sample design of shear key for B.p1 is as below



BASE PLATE 'B.P.1 (18 PCS.)
FOR PED1a

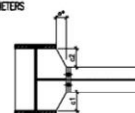




Set 1/1

Figure 10 consists of two diagrams, (a) and (b), illustrating typical details of a column-beam joint. Diagram (a) shows a joint with a single horizontal beam. It details the reinforcement for the column, including top and bottom bars, and the beam, including top and bottom bars. The joint is shown with a lap joint for the top bars and a stirrup for the bottom bars. Diagram (b) shows a joint with multiple horizontal beams. It details the reinforcement for the column, including top and bottom bars, and the beams, including top and bottom bars. The joint is shown with a lap joint for the top bars and a stirrup for the bottom bars. Both diagrams include labels for 'TOP BAR', 'BOTTOM BAR', 'STIRRUP', 'LAP JOINT', 'SINGLE OR DOUBLE HORIZONTAL BEAM', and 'CONTINUOUS'. Dimensions like 'h' and 'd' are indicated.

DIAGONAL PROFILE	ROCKET PLATE	WELD
	tg	w2
Name in Drawings	mm	mm
ZL 1000 STAR	10	8
ZL 1200 STAR	12	10
ZL 1500 STAR	15	12
ZL 2000 STAR	20	15



$C \leq \text{MIN.}(C1, C2)$	80
$C > \text{MIN.}(C1, C2)$	75
$C \leq 50$	75
$50 < Q < 75$	50
$Q > 75$	0

ECCENTRICITY e^*
Set: N.T.S.